

WHEN PERFORMANCE COUNTS

Speed Meets Showroom Finish.



High-build primers and high-gloss 2K clear coats engineered for fast production environments—helping refinish shops move faster while delivering deep gloss, durability, and professional finish quality.



www.highteck.com

Speed Meets Showroom Finish.

WHEN PERFORMANCE COUNTS

High-build primers and high-gloss 2K clear coats engineered to keep shops moving while delivering exceptional finish quality.

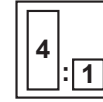
CLEARs Eco Clear

Economical Clearcoat made for automotive & light industrial applications. Good for low-cost jobs, single or multiple panel repair, parts & jamb cut-ins.

- High Gloss
- Flexibility
- UV Protection
- Excellent DOI and leveling

Eco-Clear - 27% Solids

PART #	DESCRIPTION	NATIONAL RULE	SCAQMD	LOW VOC
HIT.8030-1	4:1 ECO CLEAR NATIONAL RULE	✓	✓	
HIT.8031-4	FAST ACTIVATOR FOR ECO CLEAR AND PRIMER	✓	✓	
HIT.8032-4	MEDIUM ACTIVATOR FOR ECO CLEAR & PRIMER	✓	✓	
HIT.8033-4	SLOW ACTIVATOR FOR ECO CLEAR AND PRIMER	✓	✓	



Mix Ratio: 4:1

Forced dry 15 minute flash:

40 minutes @ 140°F (60°C)

Coats: Apply 2-3 medium wet coats

Air dry: 12-24 hours @ 68°F (20°C)

Solids: 27%

Pot life: Up to 2 hours at 68°F (20°C)

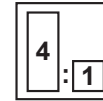
Flash off: Allow 7-10 minutes flash

between coats



2.1 VOC 4:1 LV Eco-Clear - 33% Solids

PART #	DESCRIPTION	NATIONAL RULE	SCAQMD	LOW VOC
HIT.8400-1	2.1 VOC 4:1 LV ECO-CLEAR			✓
HIT.8401-4	2.1 VOC FAST ACTIVATOR FOR LV ECO-CLEAR			✓
HIT.8402-4	2.1 VOC MEDIUM ACTIVATOR FOR ECO-CLEAR			✓
HIT.8403-4	2.1 VOC SLOW ACTIVATOR FOR LV ECO-CLEAR			✓



Mix Ratio: 4:1

Forced dry 15 minute flash:

40 minutes @ 140°F (60°C)

Coats: Apply 2-3 medium wet coats

Air dry: 12-24 hours @ 68°F (20°C)

Solids: 33%

Pot life: Up to 2 hours at 68°F (20°C)

Flash off: Allow 7-10 minutes flash between coats



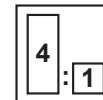
Production Clears

High Teck MS FINISH CLEARs are medium solids clears built for high production shops where performance and affordability match.

- High Gloss, medium solids acrylic urethane clearcoat
- Superior blending, leveling and buffing-stats
- Performs well in air dry or forced dry environments
- Ideal for spot, panel and overall refinish painting

MS Finish Clear - 39% Solids

PART #	DESCRIPTION	NATIONAL RULE	SCAQMD	LOW VOC
HIT.8720-1	MS FINISH CLEAR GL		✓	✓
HIT.8721-4	MS FAST ACTIVATOR QT		✓	✓
HIT.8722-4	MS MEDIUM ACTIVATOR QT		✓	✓
HIT.8723-4	MS SLOW ACTIVATOR QT		✓	✓



Mix Ratio: 4:1

Forced dry 15 minute flash:

40 minutes @ 140°F (60°C)

Coats: Apply 2-3 medium wet coats

Air dry: Up to 12 hours at 77°F (25°C)

Solids: 39%

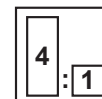
Pot life: Up to 2 hours at 68°F (20°C)

Flash off: Allow 10-20 minutes flash between coats



2.1 MS Finish Clear - 38% Solids

PART #	DESCRIPTION	NATIONAL RULE	SCAQMD	LOW VOC
HIT.8620-1	2.1 MS FINISH CLEAR GL			✓
HIT.8621-4	2.1 MS FAST ACTIVATOR. QT			✓
HIT.8622-4	2.1 MS MED ACTIVATOR. QT			✓
HIT.8623-4	2.1 MS SLOW ACTIVATOR. QT			✓



Mix Ratio: 4:1

Forced dry 15 minute flash:

35 minutes @ 140°F (60°C)

Coats: Apply 2 medium wet coats

Air dry: Up to 12 hours at 77°F (25°C)

Solids: 38%

Pot life: Up to 2 hours at 77°F (25°C)

Flash off: Allow 10-20 minutes flash between coats



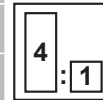
Universal Clear

High Teck 8100-1 National Rule Overall Clearcoat is a professional-grade clearcoat designed for automotive refinish applications. Engineered with advanced technology, it delivers exceptional gloss, durability, and a long-lasting, high-quality finish. This easy-to-apply formula dries to a hard, chip-resistant surface that resists fading and discoloration over time. Compliant with National Rule VOC regulations, it's an environmentally responsible choice for body shops and automotive repair facilities.

Product Features:

- 4:1 mix ratio
- Apply 2 coats
- 1-hour pot life
- 5 minute flash time between coats

PART #	DESCRIPTION	NATIONAL RULE	SCAQMD	LOW VOC
HIT.8100-1	4:1 NR UNIVERSAL CLEARCOAT	✓	✓	
HIT.8100-4	4:1 NR UNIVERSAL CLEARCOAT	✓	✓	
HIT.8101-4	FAST ACTIVATOR FOR 8100 CLEAR	✓	✓	
HIT.8102-4	MEDIUM ACTIVATOR FOR 8100 CLEAR	✓	✓	
HIT.8103-4	SLOW ACTIVATOR FOR 8100 CLEAR	✓	✓	
HIT.8101-16	FAST ACTIVATOR FOR 8100 CLEAR	✓	✓	
HIT.8102-16	MEDIUM ACTIVATOR FOR 8100 CLEAR	✓	✓	
HIT.8103-16	SLOW ACTIVATOR FOR 8100 CLEAR	✓	✓	



Mix Ratio: 4:1

Forced dry 15 minute flash: 30 minutes @ 120°F (49°C)

Coats: Apply 2 medium wet coats

Air dry: 8 hours @ 70°F (21°C)

Solids: 36%

Pot life: Up to 2 hours at 77°F (25°C)

Flash off: Up to 5 minutes at 68°F (20°C)

Glamour

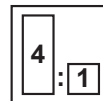
High Solids Universal Clears

A true glamour clear with high solids for a wide variety of applications. Newer car refinish, custom restoration & show cars.

Product Features:

- Fast Drying
- Easy to Spray
- High Gloss
- Easy to buff & deliver quick

PART #	DESCRIPTION	NATIONAL RULE	SCAQMD	LOW VOC
HIT.7150-1	HS URETHANE CLEAR	✓	✓	
HIT.7151-4	HS URETHANE CLEAR FAST ACTIVATOR	✓	✓	
HIT.7152-4	HS URETHANE CLEAR MEDIUM ACTIVATOR	✓	✓	



Mix Ratio: 4:1

Forced dry 15 minute flash: 30 minutes @ 120°F (49°C)

Coats: Apply 1 medium wet coat allowing a 20-30 minute flash then follow a full wet second coat

Air dry: 8-16 hours @ 70°F (21°C)

Solids: 36%

Pot life: Up to 1 1/2 - 2 hours with 7151, 4-6 hours with 7152 @ 77° (25°C)

Flash off: Up to 10-15 minutes depending on activator choice minutes at 68°F (20°C)

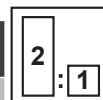
High Solids Glamour Clears

High Teck Glamour Clear is a premium, high solids, acrylic urethane clearcoat for overall, multi-panel or spot repairs. Also is excellent for custom, restoration & show cars.

Product Features:

- Outstanding Gloss
- Easy Application
- Long term durability

PART #	DESCRIPTION	NATIONAL RULE	SCAQMD	LOW VOC
HIT.77125-1	HS GLAMOUR URETHANE CLEAR	✓	✓	
HIT.77125-4	HS GLAMOUR URETHANE CLEAR	✓	✓	
HIT.77150-4	HS GLAMOUR CLEAR (2:1) ACTIVATOR - MED	✓	✓	
HIT.77150-8	HS GLAMOUR CLEAR (2:1) ACTIVATOR - MED	✓	✓	
HIT.77152-4	HS GLAMOUR CLEAR (2:1) ACTIVATOR - FAST	✓	✓	
HIT.77160-4	SLOW HS GLAMOUR CLEAR (2:1) ACTIVATOR	✓	✓	



Mix Ratio: 2:1

Forced dry 15 minute flash:

40 minutes @ 140°F (60°C)

Coats: Apply 2-3 medium wet coats

Air dry: Up to 16-24 hours at 77°F (25°C)

Solids: 49%

Pot life: Up to 2-3 hours at 77°F (25°C)

Flash off: 10-15 minutes on 1st coat, 15-20 minutes on 2nd coat



Speed Meets Showroom Finish.

WHEN PERFORMANCE COUNTS

High-build primers and high-gloss 2K clear coats engineered to keep shops moving while delivering exceptional finish quality.

Economy Euro Clear

Economy Euro - 36% Solids

An Economy, 50 state compliant, urethane clearcoat that is excellent for automotive and truck refinishing shops as well as DIY market looking for that European gloss and durability.

- Exceptional Gloss
- Durable
- Economical
- Level Flow-out
- Easy Buffing

PART #	DESCRIPTION	NATIONAL RULE	SCAQMD	LOW VOC
HIT.8425-5	NR/SC ECO CLEAR 5L	✓	✓	
HIT.8426-25	NR/SC ECO FAST ACT 2.5L	✓	✓	
HIT.8427-25	NR/SC ECO MEDIUM ACT 2.5L	✓	✓	
HIT.8428-25	NR/SC ECO SLOW ACT 2.5L	✓	✓	



Coats: Apply two to three medium wet coats
Solids: Medium

Flash off: Allow 10-15 minutes flash between coats

Dry Times: 5 minute flash: 35 minutes at 140°F (60°C)/Air dry 12 - 24 hours at 77°F (25°C)

Pot Life: Up to 2 hours at 77°F (25°C)

Eco Euro Clear

Eco Euro Clear - 36% Solids

Eco Euro Clears are a high-quality clear coat formulated with the latest European acrylic resin technology to give exceptional gloss, flow, and durability. These clear coats have been formulated for use in the demanding conditions of today's production shops. Easy to use, great results, all at an economical price.

PART #	DESCRIPTION	NATIONAL RULE	SCAQMD	LOW VOC
HIT.8420-5	2.1 ECO EURO CLEAR 5L			✓
HIT.8421-25	2.1 ECO EURO FAST ACTIVATOR 2.5L			✓
HIT.8422-25	2.1 ECO EURO MEDIUM ACTIVATOR 2.5L			✓
HIT.8423-25	2.1 ECO EURO SLOW ACTIVATOR 2.5L			✓



Premium Euro Clear

High Teck Euro Clears are a premium automotive Euro Style 2:1 clearcoat. Their distinct "water white" property eliminates concerns of color change, especially over white. They are easy to apply with little effort for a beautiful, clear gun finish. HIGH TECK EURO CLEARS have outstanding buffing capabilities and a superior gloss for a glamorous appearance. They come in both national rule / SCAQMD approved and 2.1 VOC restricted area formulations when mixed with the appropriate activators.

2:1 HT Euro Clear - 41% Solids

PART #	DESCRIPTION	NATIONAL RULE	SCAQMD	LOW VOC
HIT.8211-5	HT EURO CLEAR 2:1 5L	✓	✓	
HIT.8212-25	HT FAST ACT 2.5L	✓	✓	
HIT.8213-25	HT MEDIUM ACT 2.5L	✓	✓	
HIT.8214-25	HT SLOW ACT 2.5L	✓	✓	



2:1 VOC HT Euro Clear - 41% Solids

PART #	DESCRIPTION	NATIONAL RULE	SCAQMD	LOW VOC
HIT.8221-5	2.1 HT EURO CLEAR 5L			✓
HIT.8222-25	HT LV FAST ACT 2.5L			✓
HIT.8223-25	HT LV MEDIUM ACT 2.5L			✓
HIT.8224-25	HT LV SLOW ACT 2.5L			✓



Coats: Apply 2 medium wet coats

Solids: High

Flash off: Allow 10-15 minutes flash between coats

Forced dry 5 minute flash: 35 minutes at 140°F (60°C) Air dry 12-24 hours 68°F (20°C)

Pot Life: Up to 2 hours at 68°F (20°C)

Speed Meets Showroom Finish.

WHEN PERFORMANCE COUNTS

Speed Clear

36% Solids

Speed Clear is a high production clear system developed for spot repair and one-panel repair.

- Superb blending
- Exceptional flow & leveling
- Can be sanded and buffed in 25 minutes
- One to two panel application
- Can be applied to flexible parts

PART #	DESCRIPTION	NATIONAL RULE	SCAQMD	LOW VOC
HIT.8550-1	NR STATE SPEED CLEAR	✓		
HIT.8550-4	NR STATE SPEED CLEAR	✓		
HIT.8551-16	NR STATE SPEED CLEAR ACTIVATOR	✓		
HIT.8551-4	NR STATE SPEED CLEAR ACTIVATOR	✓		

4:1



Mix Ratio: 4:1

Forced dry 15 minute flash: n/a

Coats: Apply 3 light wet coats

Air dry: 25 minutes air dry, no baking

Solids: 36%

Pot life: Up to 30-40 minutes at 72°F (22.2°C)

Flash off: Apply back to back, no flash

Flat/Eggshell/Semi Gloss Clear

36% Solids

This matte clearcoat is a 2 component acrylic urethane coating. It mixes in different ratios to achieve different gloss levels.

PART #	DESCRIPTION	NATIONAL RULE	SCAQMD	LOW VOC
HIT.77165-1	FLAT FINISH URETHANE CLEAR	✓	✓	
HIT.77165-4	FLAT FINISH URETHANE CLEAR	✓	✓	
HIT.7101-16	FAST ACTIVATOR	✓	✓	
HIT.7101-4	FAST ACTIVATOR	✓	✓	
HIT.7102-16	MEDIUM ACTIVATOR	✓	✓	
HIT.7102-4	MEDIUM ACTIVATOR	✓	✓	
HIT.7103-4	SLOW ACTIVATOR	✓	✓	

Mix Ratio: **

Forced dry 15 minute flash: n/a

Coats: Apply 2 even coats

Air dry: Up to 16-24 hours at 70°F (21°C)

Solids: 36%

Pot life: Up to 1 hour at 75°F (24°C)

Flash off Flash: Until coat is completely dull

Mix 6:1 for flat finish

Mix 5:1 for an eggshell finish

Mix 4:1 for a semi gloss finish



Speed Meets Showroom Gloss.

Fast-dry clear coats designed to boost shop productivity while delivering a deep, high-gloss finish.

Speed Meets Showroom Finish.

WHEN PERFORMANCE COUNTS

High-build primers and high-gloss 2K clear coats engineered to keep shops moving while delivering exceptional finish quality.

PRIMERS

NR/SC HS Acrylic Lacquer Primer

High Teck Acrylic Lacquer Primers provide the refinisher with fast dry times, easy sanding and high-build characteristics. These formulas have been created to deliver superior adhesion and color holdout with minimal shrinkage.

- Fast dry, improves shop productivity
- Excellent color holdout, outstanding fill and build
- Easy sanding
- No shrinkage
- Excellent adhesion

PART #	DESCRIPTION	NATIONAL RULE	SCAQMD	LOW VOC
HIT.77400C-1	NR/SC HS ACRYLIC LACQUER PRIMER (GRAY)	✓	✓	
HIT.77400C-4	NR/SC HS ACRYLIC LACQUER PRIMER (GRAY)	✓	✓	
HIT.77401C-1	NR/SC HS ACRYLIC LACQUER PRIMER (BLACK)	✓	✓	
HIT.77401C-4	NR/SC HS ACRYLIC LACQUER PRIMER (BLACK)	✓	✓	
HIT.77403C-4	NR/SC HS ACRYLIC LACQUER PRIMER (RED)	✓	✓	
HIT.77404C-4	NR/SC HS ACRYLIC LACQUER PRIMER (WHITE)	✓	✓	



Mix Ratio: 1:1 / quality applicable solvent
Coats: Apply 2-3 wet coats
Flash off: Allow 10-15 minutes between coats
Dry Times: Allow 45-60 minutes air dry time @ 77°F (25°C) before sanding
Pot Life: 24 hours

HS Acrylic Lacquer Primer LV

High Teck High Solids Acrylic Lacquer Primers provide the refinisher with fast dry times, easy sanding and high-build characteristics. These formulas have been created to deliver superior adhesion and color holdout with minimal shrinkage.

- One-component primer/surfacer
- Superior adhesion with minimal shrinkage
- Fast drying (30 min. to sand)
- 1:1 thinning ratio

PART #	DESCRIPTION	NATIONAL RULE	SCAQMD	LOW VOC
HIT.77300C-1	2.1 HS ACRYLIC LACQUER PRIMER (GRAY)			✓
HIT.77300C-4	2.1 HS ACRYLIC LACQUER PRIMER (GRAY)			✓
HIT.77301C-1	2.1 HS ACRYLIC LACQUER PRIMER (BLACK)			✓
HIT.77301C-4	2.1 HS ACRYLIC LACQUER PRIMER (BLACK)			✓
HIT.77303C-4	2.1 HS ACRYLIC LACQUER PRIMER (RED)			✓
HIT.77304C-4	2.1 HS ACRYLIC LACQUER PRIMER (WHITE)			✓



Mix Ratio: 1:1 / quality applicable solvent
Dry Times: Allow 45-60 minutes air dry time @ 77°F (25°C) before sanding.
Coats: Apply 2-3 wet coats
Pot Life: Up to 24 hours
Flash off: Allow 10-15 minutes between coats.

Urethane Primers

ECO 2K Urethane

The Economical High Teck 7030-1 Eco-Prime is a high production 2K Primer that delivers professional quality finishes at an affordable price point. The light gray color provides excellent opacity with minimal coats, while the high solids formula offers great fill qualities.

- 4:1 Mix Ratio
- Excellent Sandability
- Minimal Shrinkage

PART #	DESCRIPTION	NATIONAL RULE	SCAQMD	LOW VOC
HIT.7030-1	ECO PRIMER NATIONAL RULE	✓	✓	
HIT.8031-4	FAST ACTIVATOR FOR ECO CLEAR AND PRIMER	✓	✓	
HIT.8032-4	MEDIUM ACTIVATOR FOR ECO CLEAR AND PRIMER	✓	✓	
HIT.8033-4	SLOW ACTIVATOR FOR ECO CLEAR AND PRIMER	✓	✓	



Mix Ratio: 4:1
Dry Times: Bake, purge 15 minutes @ 77°F, bake 20 minutes @ 140°F (60°C)/ Air dry 4-6 hours @ 77°F
Coats: Apply 2-3 medium coats
Pot Life: Up to 1 hour
Flash off: Allow 10-15 flash between coats

Speed Meets Showroom Finish.

2K High Build

NR/SC Quicksand Urethane Primer

Mix Ratio: 4:1

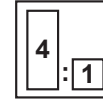
Dry Times: 30 minutes at 140°F (60° C) after allowing the final coat to flash 20 minutes.

Coats: Apply 2 full wet coats

Pot Life: Up to 3 hours

Flash off: Allow 5-10 minutes between coats

PART #	DESCRIPTION	NATIONAL RULE	SCAQMD	LOW VOC
HIT.77551-1	NR/SC QUICKSAND URETHANE PRIMER (GRAY)	✓	✓	
HIT.77551-4	NR/SC QUICKSAND URETHANE PRIMER (GRAY)	✓	✓	
HIT.77553-1	NR/SC QUICKSAND URETHANE PRIMER (BUFF)	✓	✓	
HIT.77553-4	NR/SC QUICKSAND URETHANE PRIMER (BUFF)	✓	✓	
HIT.77557-16	NR/SC QUICKSAND URETHANE PRIMER ACTIVATOR	✓	✓	
HIT.77557-4	NR/SC QUICKSAND URETHANE PRIMER ACTIVATOR	✓	✓	



LV Quicksand Urethane Primer

Mix Ratio: 4:1

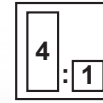
Dry Times: 30 minutes at 140°F (60° C) after allowing the final coat to flash 20 minutes.

Coats: Apply 2 full wet coats

Pot Life: Up to 3 hours

Flash off: Allow 5-10 minutes between coats

PART #	DESCRIPTION	NATIONAL RULE	SCAQMD	LOW VOC
HIT.77651-1	LV QUICKSAND URETHANE PRIMER (GRAY)			✓
HIT.77651-4	LV QUICKSAND URETHANE PRIMER (GRAY)			✓
HIT.77653-1	LV QUICKSAND URETHANE PRIMER (BUFF)			✓
HIT.77653-4	LV QUICKSAND URETHANE PRIMER (BUFF)			✓
HIT.77657-16	LV QUICKSAND URETHANE PRIMER ACTIVATOR			✓
HIT.77657-4	LV QUICKSAND URETHANE PRIMER ACTIVATOR			✓



Build It Right From the Start.

High-build 2K urethane primers engineered for excellent fill, fast sanding, and dependable shop performance.



Speed Meets Showroom Finish.

WHEN PERFORMANCE COUNTS

High-build primers and high-gloss 2K clear coats engineered to keep shops moving while delivering exceptional finish quality.

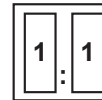


Premium High Solids DTM Primers

High Solids Direct 2 Metal Urethane Primer

Direct-To-Metal 2K high solids urethane primer can be used as a spray filler, high build primer or as a wet-on-wet non-sanding sealer. It is tintable, fast drying, easy sanding and fills quickly. It can be applied to bare metal, fiberglass, unsanded e-coat and to bumpers without a flex agent.

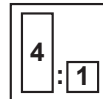
PART #	DESCRIPTION	NATIONAL RULE	SCAQMD	LOW VOC
HIT.7330-1	DIRECT 2 METAL H.S. GRAY PRIMER	✓		
HIT.7330-4	DIRECT 2 METAL H.S. GRAY PRIMER	✓		
HIT.7331-4	FAST ACTIVATOR - DIRECT 2 METAL PRIMER	✓		
HIT.7332-16	MED ACTIVATOR-DIRECT 2 METAL PRIMER HP	✓		
HIT.7332-4	MED ACTIVATOR - DIRECT 2 METAL PRIMER	✓		



Mix Ratio: 4:1 = High Build, 4:1:1 = Medium Build, 4:1:2 = Wet on Wet Sealer
Coats: Apply 1-3 coats
Flash off: Allow 10 - 15 minutes between coats
Dry Times: 45 minutes to sand
Pot Life: Up to 1-1/2 hr at 68°F (20°C)

High Build 2K Urethane Primer/Sealer/Direct to Metal

High Build 2K Urethane Primer/Sealer/Direct to Metal has superior filling capabilities because of its high solids content, making it excellent for filling medium to deep sand scratches. This 2K HB Primer provides excellent color holdout under all urethane finishes with no shrinkage. It is fast drying and sands easily, wet or dry, without loading the paper.



PART #	DESCRIPTION	NATIONAL RULE	SCAQMD	LOW VOC
HIT.7420-1	2K HB PRIMER / SEALER / DTM GRAY GL	✓	✓	✓
HIT.7420-4	2K HB PRIMER / SEALER / DTM GRAY GL	✓	✓	✓
HIT.7422-1	2K HB PRIMER / SEALER / DTM BUFF GL	✓	✓	✓
HIT.7422-4	2K HB PRIMER / SEALER / DTM BUFF GL	✓	✓	✓
HIT.7423-1	2K HB PRIMER / SEALER / DTM WHITE GL	✓	✓	✓
HIT.7423-4	2K HB PRIMER / SEALER / DTM WHITE GL	✓	✓	✓
HIT.7424-1	2K HB PRIMER / SEALER / DTM BLACK GL	✓	✓	✓
HIT.7424-4	2K HB PRIMER / SEALER / DTM BLACK GL	✓	✓	✓
HIT.7421-4	2.1 VOC 2K HB PRIMER ACTIVATOR QT	✓		✓
HIT.7421-16	2.1 VOC 2K HB PRIMER ACTIVATOR HP	✓		✓
HIT.7425-4	NR/SC 2K HB PRIMER ACTIVATOR QT	✓	✓	
HIT.7425-16	NR/SC 2K HB PRIMER ACTIVATOR HP	✓	✓	

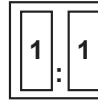


Mix Ratio: 4:1 = High Build, 4:1:1 Medium Build, 4:1:2 / Wet on Wet Sealer
Coats: Apply 2-3 wet coats
Flash off: Allow 10-15 minutes between coats
Dry Times: Air dry 1 hour per coat at 68°F (20°C)
Pot Life: Up to 2 hours

Epoxy Primers

2.1 High Build Epoxy Primer

7500 is a High Build Epoxy Primer with multiple VOC capabilities, depending on the catalyst and reducer used. It has been formulated for excellent adhesion and corrosion resistance when used on various types of substrates including properly prepared steel and aluminum. 7500 is compliant with all applicable air regulations!



PART #	DESCRIPTION	NATIONAL RULE	SCAQMD	LOW VOC
HIT.7500-1	2.1 VOC DARK GRAY HIGH BUILD EPOXY PRIMER			✓
HIT.7500-4	2.1 VOC DARK GRAY HIGH BUILD EPOXY PRIMER			✓
HIT.7501-1	2.1 VOC BLACK HIGH BUILD EPOXY PRIMER			✓
HIT.7501-4	2.1 VOC BLACK HIGH BUILD EPOXY PRIMER			✓
HIT.7502-1	2.1 VOC WHITE HIGH BUILD EPOXY PRIMER			✓
HIT.7502-4	2.1 VOC WHITE HIGH BUILD EPOXY PRIMER			✓
HIT.7503-1	LV ACTIVATOR FOR EPOXY PRIMER			✓
HIT.7503-4	LV ACTIVATOR FOR EPOXY PRIMER			✓



Mix Ratio: 1:1

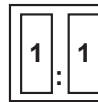
Coats: Apply 1 - 2 medium wet coats

Flash off: Allow 30 minutes between coats

Dry Times: Air Dry at 77° F overnight to sand or 60 minutes to topcoat

Pot Life: Up to 8 hours

NR/SC High Build Epoxy Primer



PART #	DESCRIPTION	NATIONAL RULE	SCAQMD	LOW VOC
HIT.7600-1	NR/SC DARK GRAY HIGH BUILD EPOXY PRIMER	✓	✓	
HIT.7600-4	NR/SC DARK GRAY HIGH BUILD EPOXY PRIMER	✓	✓	
HIT.7601-1	NR/SC BLACK HIGH BUILD EPOXY PRIMER	✓	✓	
HIT.7601-4	NR/SC BLACK HIGH BUILD EPOXY PRIMER	✓	✓	
HIT.7602-1	NR/SC WHITE HIGH BUILD EPOXY PRIMER	✓	✓	
HIT.7602-4	NR/SC WHITE HIGH BUILD EPOXY PRIMER	✓	✓	
HIT.7603-1	NR/SC CATALYST FOR EPOXY PRIMER	✓	✓	
HIT.7603-4	NR/SC CATALYST FOR EPOXY PRIMER	✓	✓	



Mix Ratio: 1:1

Coats: Apply 1 - 2 medium wet coats

Flash off: Allow 15 minutes between coats

Dry Times: Air Dry at 77° F overnight to sand or 60 minutes to topcoat

Pot Life: Up to 8 hours

Speed Primer

High Teck Speed Primer is a medium-build, versatile two-component primer surfacer with an ultra-fast dry-to-sand time of 25 minutes.

- Excellent color holdout
- Ideal for spot repairs
- Superior impact resistance
- Gray



PART #	DESCRIPTION	NATIONAL RULE	SCAQMD	LOW VOC
HIT.7550-1	SPEED PRIMER	✓		
HIT.7550-4	SPEED PRIMER	✓		
HIT.7551-16	SPEED PRIMER ACTIVATOR	✓		
HIT.7551-4	SPEED PRIMER ACTIVATOR	✓		



Mix Ratio: 4:1

Dry Times: 20-25 Minutes @70°F (air dry) before sanding

Coats: Apply 2-3 medium wet coat

Pot Life: Up to 30 minutes

Flash off: Allow 5 minutes between coats



Speed Meets Showroom Finish.

WHEN PERFORMANCE COUNTS

High-build primers and high-gloss 2K clear coats engineered to keep shops moving while delivering exceptional finish quality.

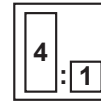
2K DTM Primer & Sealer

High Teck™ 77420 Series

2.1 VOC high solids DTM primer/sealer is a 2K epoxy hybrid product that offers excellent adhesion, corrosion resistance and easy sanding. These products also have exceptional filling capabilities and are sandable in as little as 60 minutes.

- Direct-to-metal 2K epoxy hybrid primer/filler/sealer
- Exceptional filling capabilities
- Excellent corrosion resistance and adhesion
- Sandable in as little as 60 minutes
- High solids formula sands easily

PART #	DESCRIPTION	NATIONAL RULE	SCAQMD	LOW VOC
HIT.77423-1	2.1 VOC 2K HS DTM PRIMER/SEALER (WHITE)	✓		✓
HIT.77423-4	2.1 VOC 2K HS DTM PRIMER/SEALER (WHITE)	✓		✓
HIT.77424-1	2.1 VOC 2K HS DTM PRIMER/SEALER (BLACK)	✓		✓
HIT.77424-4	2.1 VOC 2K HS DTM PRIMER/SEALER (BLACK)	✓		✓
HIT.77425-1	2.1 VOC 2K HS DTM PRIMER/SEALER (GRAY)	✓		✓
HIT.77425-4	2.1 VOC 2K HS DTM PRIMER/SEALER (GRAY)	✓		✓
HIT.77426-16	LV HS DTM PRIMER ACTIVATOR	✓		✓
HIT.77426-4	LV HS DTM PRIMER ACTIVATOR	✓		✓



Mix Ratio: 4:1 = High Build, 4:1:1 = Medium Build, 4:1:2 = Wet on Wet Sealer

Coats: Apply 1 - 2 medium coats

Flash off: Allow 10-20 minutes between coats

Dry Times: Air dry 60 minutes @ 77°F

Pot Life: Up to 2-3 hours at 77°F

1K Sealer

High Teck 1K Primer/Sealer is an excellent quality, low build hybrid phenolic modified alykyd primer/sealer. It is fast drying and creates a uniform surface without a lot of film build. It provides excellent adhesion to fully cured painted surfaces, treat

- 1K product - ready to spray
- May be topcoated with a basecoat, lacquer, urethane, or enamel
- High quality
- Easy to use
- Low build and fast drying
- Great for spot repairs or overall refinishing
- Excellent adhesion to multiple surfaces

PART #	DESCRIPTION	NATIONAL RULE	SCAQMD	LOW VOC
HIT.77850-1	1K BLACK SEALER LV COMPLIANT			✓
HIT.77850-4	1K BLACK SEALER LV COMPLIANT			✓
HIT.77851-1	1K WHITE SEALER LV COMPLIANT			✓
HIT.77851-4	1K WHITE SEALER LV COMPLIANT			✓
HIT.77852-1	1K GRAY SEALER LV COMPLIANT			✓
HIT.77852-4	1K GRAY SEALER LV COMPLIANT			✓
HIT.77853-1	1K RED SEALER LV COMPLIANT			✓
HIT.77853-4	1K RED SEALER LV COMPLIANT			✓

PART #	DESCRIPTION	NATIONAL RULE	SCAQMD	LOW VOC
HIT.77750-1	1K BLACK SEALER NR/SC COMPLIANT	✓	✓	
HIT.77750-4	1K BLACK SEALER NR/SC COMPLIANT	✓	✓	
HIT.77751-1	1K WHITE SEALER NR/SC COMPLIANT	✓	✓	
HIT.77751-4	1K WHITE SEALER NR/SC COMPLIANT	✓	✓	
HIT.77752-1	1K GRAY SEALER NR/SC COMPLIANT	✓	✓	
HIT.77752-4	1K GRAY SEALER NR/SC COMPLIANT	✓	✓	
HIT.77753-1	1K RED SEALER NR/SC COMPLIANT	✓	✓	
HIT.77753-4	1K RED SEALER NR/SC COMPLIANT	✓	✓	



Mix Ratio: N/A

Coats: Apply 1-2 medium wet coats

Flash off: Allow 10-15 minutes between coats

Dry Times: 30 minutes to 1 hour

Pot Life: N/A



Mix Ratio: N/A

Dry Times: 30-45 minutes @ 140°F (60°C)

Coats: Apply 1-2 medium wet coat

Pot Life: N/A

Flash off: Allow 5-10 minutes between coats

Prime Bare Metal the Right Way.

Adhesion, Protection, and Performance in One Step.

When it comes to prepping bare metal for a flawless finish, every step matters.

High Teck™ 77414-1 DTM Self-Etching Primer is engineered to simplify the process while delivering the professional-grade performance collision shops and restoration experts demand. This advanced 2K Direct-to-Metal (DTM) self-etching primer chemically bonds to bare steel, aluminum, and other metal substrates, creating a strong foundation that promotes long-lasting topcoat adhesion while actively guarding against corrosion.

- Superior corrosion protection
- Ideal filler for repairing imperfections
- Excellent adhesion to bare metals
- Chromate free

PART #	DESCRIPTION	NATIONAL RULE	SCAQMD	LOW VOC
HIT.77414-1	DTM SELF-ETCH PRIMER FILLER GREEN	✓	✓	
HIT.77415-1	DTM SELF-ETCH PRIMER FILLER REDUCER	✓	✓	



Mix Ratio: 1:1

Flash off: Allow 5-10 minutes between coats

Coats: Apply 1 - 3 wet coats

Dry Times: Air dry 30 minutes @ 77F
to sand or top coat

Pot Life: Up to 24 hours

WHEN PERFORMANCE COUNTS

Speed Meets Showroom Finish.



www.highteck.com