



Technical Data Sheet

1. Product Number : HIT_6101 (GALLON) HIT_6104 (QUART) HIT_6116 (PINT)

2. Product Name : FINAL FINISH POLISH

3. Description : Final finish compound is designed to eliminate swirl mark and produces a high gloss finish.

4. Ingredient :

Ingredient	CAS No.	% contents
Water	7732-18-5	60-70
Glycerol	56-81-5	1-10
Triethanolamine	102-71-6	<0.5
2-Pyridinethiol-1-oxide	1310-73-2	<0.1
Castor oil	8001-79-4	<1
Aluminium oxide; Alumina	1344-28-1	1-10
Naphtha (petrokum), hydrotreated heavy	64742-48-9	15-25
Dodecamethylcyclhexasiloxane	54-97-6	1-10

5. Other Specification

Factor	Specification
Polisher Speed	6",8"pad : 1,200~1,800rpm
Available Polishing pad	6",8" Polishing Sponge pad

6. Features

- Quickly and effectively removes swirl marks left over from buffing process
- Leaves a high gloss finish
- Long work time to save material
- Easy to clean
- Works on all types of automotive paint surfaces
- Works with rotary or random orbital polishers
- Very low to no dust



7. Typical Physical Properties

- Color : White Color
- Odor : Little odor
- General Physical Form : Liquid
- Viscosity : 4,000cps ~ 5,000cps
- Specific gravity : 0.95-1.05
- pH : 7.5-8.0

8. Tips for success

- Shake well before using
- Do not apply on hot surface or in direct sunlight
- Use a foam polishing pad
- Recommended RPM is 1,200 to 1,800 for rotary movement polishers
- Keep work area to 2' X 2' or less to keep optimal work time for
Final Finish when polishing
- For best results, keep the polishing pad flat to the panel to avoid
excessive pressure
- Apply medium pressure to start the process, reducing pressure
at the end of polishing cycle for best results
- Wipe remaining residue or film with soft microfiber towel
before moving on to the next panel
- Remember to check and clean your polishing pad if necessary
to avoid material build up as it will result in undesirable
finish (dried up material build up on panel, excessive swirl marks
or hologram, etc)

9. Trouble Shooting

Symptom	Possible Cause	Action
Bad Finish	tough pad	Change into finish pad
Hair line	Foreign substance	Wash the pad.

10. Packaging

Prod. No	Weight	Carton q"ty
PN5036	1Gal	4ea
PN5037	1Qt	12ea

11. Personal Protection

:Glasses, Gloves

12. Storage :

Do not keep below 0 °C

Technical Information : The technical information, recommendations and other statements contained in this document are based on tests or experience that SUNBO believes are reliable, but the accuracy or completeness of such information is not guaranteed.