Safety Data Sheet
acc. to OSHA HCS

Printing date 08/23/2019 Reviewed on 08/23/2019

1 Identification

· **Product identifier**

· **Trade name: 1413 ALLIS CHALMERS ORANGE SINGLE STAGE**

· **Article number:** 1413

· **Details of the supplier of the safety data sheet**
· **Manufacturer/Supplier:**
High Teck Products
· P.O. Box 24631
· West Palm Beach, FL. 33416
· USA

· **Information department: Product safety department**
· **Emergency telephone number:**
· 24 Hrs Emergency Contact:
· CHEMTREC
· 800-424-9300

2 Hazard(s) identification

· **Classification of the substance or mixture**

GHS02 Flame

Flam. Liq. 2 H225 Highly flammable liquid and vapor.

GHS08 Health hazard

Carc. 2 H351 Suspected of causing cancer.

GHS07

Eye Irrit. 2A H319 Causes serious eye irritation.
Skin Sens. 1 H317 May cause an allergic skin reaction.
STOT SE 3 H336 May cause drowsiness or dizziness.

· **Label elements**
· **GHS label elements**
The product is classified and labeled according to the Globally Harmonized System (GHS).

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· **Hazard pictograms**

GHS02 GHS07 GHS08

· **Signal word** Danger

· **Hazard-determining components of labeling:**
n-butyl acetate
titanium dioxide
acetone
bis(1,2,2,6,6-pentamethyl-4-piperidyl)sebacate

· **Hazard statements**
Highly flammable liquid and vapor.
Causes serious eye irritation.
May cause an allergic skin reaction.
Suspected of causing cancer.
May cause drowsiness or dizziness.

· **Precautionary statements**
Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
Ground/bond container and receiving equipment.
Use explosion-proof electrical/ventilating/lighting/equipment.
Use only non-sparking tools.
Take precautionary measures against static discharge.
Avoid breathing dust/fume/gas/mist/vapors/spray
Wash thoroughly after handling.
Use only outdoors or in a well-ventilated area.
Contaminated work clothing must not be allowed out of the workplace.
Wear protective gloves/protective clothing/eye protection/face protection.
If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
IF INHALED: Remove person to fresh air and keep comfortable for breathing.
If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
IF exposed or concerned: Get medical advice/attention.
Call a poison center/doctor if you feel unwell.
Specific treatment (see on this label).
If skin irritation or rash occurs: Get medical advice/attention.
If eye irritation persists: Get medical advice/attention.
Wash contaminated clothing before reuse.
In case of fire: Use for extinction: CO2, powder or water spray.
Store in a well-ventilated place. Keep container tightly closed.
Store in a well-ventilated place. Keep cool.
Store locked up.
Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Classification system:**

· **NFPA ratings (scale 0 - 4)**

Health = 2
Fire = 3
Reactivity = 0

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· **HMIS-ratings (scale 0 - 4)**

HEALTH 2	Health = 2
FIRE 3	Fire = 3
REACTIVITY 0	Reactivity = 0

· **Other hazards**
· **Results of PBT and vPvB assessment**
· **PBT:** Not applicable.
· **vPvB:** Not applicable.

3 Composition/information on ingredients

· **Chemical characterization: Mixtures**
· **Description:** Mixture of the substances listed below with nonhazardous additions.

· **Dangerous components:**

123-86-4	n-butyl acetate	10-25%
110-43-0	heptan-2-one	2.5-10%
98-56-6	4-chloro-alpha,alpha,alpha-trifluorotoluene	2.5-10%
67-64-1	acetone	2.5-10%
2530-83-8	[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	0-10%
13463-67-7	titanium dioxide	≤2.5%
1330-20-7	xylene	≤2.5%
41556-26-7	bis(1,2,2,6,6-pentamethyl-4-piperidyl)sebacate	≤2.5%

4 First-aid measures

· **Description of first aid measures**
· **General information:** Immediately remove any clothing soiled by the product.
· **After inhalation:**
Supply fresh air and to be sure call for a doctor.
In case of unconsciousness place patient stably in side position for transportation.
· **After skin contact:** Immediately wash with water and soap and rinse thoroughly.
· **After eye contact:**
Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
· **After swallowing:** If symptoms persist consult doctor.
· **Information for doctor:**
· **Most important symptoms and effects, both acute and delayed**
No further relevant information available.
· **Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

5 Fire-fighting measures

· **Extinguishing media**
· **Suitable extinguishing agents:**
CO2, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
· **For safety reasons unsuitable extinguishing agents:** Water with full jet
· **Special hazards arising from the substance or mixture** No further relevant information available.

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· ***Advice for firefighters***
· ***Protective equipment:*** *No special measures required.*

6 Accidental release measures

· ***Personal precautions, protective equipment and emergency procedures***
Wear protective equipment. Keep unprotected persons away.
· ***Environmental precautions:*** *Prevent seepage into sewage system, workpits and cellars.*
· ***Methods and material for containment and cleaning up:***
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Dispose contaminated material as waste according to item 13.
Ensure adequate ventilation.
· ***Reference to other sections***
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.
· ***Protective Action Criteria for Chemicals***

· ***PAC-1:***		
123-86-4	n-butyl acetate	5 ppm
110-43-0	heptan-2-one	150 ppm
67-64-1	acetone	200 ppm
2530-83-8	[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	9.3 mg/m³
13463-67-7	titanium dioxide	30 mg/m³
1330-20-7	xylene	130 ppm
71-36-3	butan-1-ol	60 ppm
122-99-6	2-Phenoxyethanol	1.5 ppm
100-41-4	ethylbenzene	33 ppm
77-58-7	dibutyltin dilaurate	1.1 mg/m³
100-42-5	styrene	20 ppm
108-65-6	2-methoxy-1-methylethyl acetate	50 ppm
8052-41-3	Stoddard solvent	300 mg/m³
108-38-3	m-xylene	130 ppm
14808-60-7	Quartz (SiO2)	0.075 mg/m³
57-55-6	Propylene glycol	30 mg/m³
78-83-1	butanol	150 ppm

· ***PAC-2:***		
123-86-4	n-butyl acetate	200 ppm
110-43-0	heptan-2-one	670 ppm
67-64-1	acetone	3200* ppm
2530-83-8	[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	100 mg/m³
13463-67-7	titanium dioxide	330 mg/m³
1330-20-7	xylene	920* ppm
71-36-3	butan-1-ol	800 ppm
122-99-6	2-Phenoxyethanol	16 ppm
100-41-4	ethylbenzene	1100* ppm
77-58-7	dibutyltin dilaurate	8 mg/m³

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100-42-5	styrene	130 ppm
108-65-6	2-methoxy-1-methylethyl acetate	1,000 ppm
8052-41-3	Stoddard solvent	1,800 mg/m³
108-38-3	m-xylene	920 ppm
14808-60-7	Quartz (SiO2)	33 mg/m³
57-55-6	Propylene glycol	1,300 mg/m³
78-83-1	butanol	1,300 ppm

· **PAC-3:**

123-86-4	n-butyl acetate	3000* ppm
110-43-0	heptan-2-one	4000* ppm
67-64-1	acetone	5700* ppm
2530-83-8	[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	230 mg/m³
13463-67-7	titanium dioxide	2,000 mg/m³
1330-20-7	xylene	2500* ppm
71-36-3	butan-1-ol	8000** ppm
122-99-6	2-Phenoxyethanol	97 ppm
100-41-4	ethylbenzene	1800* ppm
77-58-7	dibutyltin dilaurate	48 mg/m³
100-42-5	styrene	1100* ppm
108-65-6	2-methoxy-1-methylethyl acetate	5000* ppm
8052-41-3	Stoddard solvent	29500** mg/m³
108-38-3	m-xylene	2500* ppm
14808-60-7	Quartz (SiO2)	200 mg/m³
57-55-6	Propylene glycol	7,900 mg/m³
78-83-1	butanol	8000* ppm

7 Handling and storage

· **Handling:**
· **Precautions for safe handling**
Ensure good ventilation/exhaustion at the workplace.
Open and handle receptacle with care.
Prevent formation of aerosols.
· **Information about protection against explosions and fires:**
Keep ignition sources away - Do not smoke.
Protect against electrostatic charges.
Keep respiratory protective device available.

· **Conditions for safe storage, including any incompatibilities**
· **Storage:**
· **Requirements to be met by storerooms and receptacles:** Store in a cool location.
· **Information about storage in one common storage facility:** Not required.
· **Further information about storage conditions:**
Keep receptacle tightly sealed.
Store in cool, dry conditions in well sealed receptacles.

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· **Specific end use(s)** No further relevant information available.

8 Exposure controls/personal protection

· **Additional information about design of technical systems:** No further data; see item 7.

· **Control parameters**

· **Components with limit values that require monitoring at the workplace:**
The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit.
At this time, the other constituents have no known exposure limits.

123-86-4 n-butyl acetate	
PEL	Long-term value: 710 mg/m³, 150 ppm
REL	Short-term value: 950 mg/m³, 200 ppm Long-term value: 710 mg/m³, 150 ppm
TLV	Short-term value: 712 mg/m³, 150 ppm Long-term value: 238 mg/m³, 50 ppm
110-43-0 heptan-2-one	
PEL	Long-term value: 465 mg/m³, 100 ppm
REL	Long-term value: 465 mg/m³, 100 ppm
TLV	Long-term value: 233 mg/m³, 50 ppm
67-64-1 acetone	
PEL	Long-term value: 2400 mg/m³, 1000 ppm
REL	Long-term value: 590 mg/m³, 250 ppm
TLV	Short-term value: 1187 mg/m³, 500 ppm Long-term value: 594 mg/m³, 250 ppm BEI
1330-20-7 xylene	
PEL	Long-term value: 435 mg/m³, 100 ppm
REL	Short-term value: 655 mg/m³, 150 ppm Long-term value: 435 mg/m³, 100 ppm
TLV	Short-term value: 651 mg/m³, 150 ppm Long-term value: 434 mg/m³, 100 ppm BEI

· **Ingredients with biological limit values:**	
67-64-1 acetone	
BEI	50 mg/L Medium: urine Time: end of shift Parameter: Acetone (nonspecific)
1330-20-7 xylene	
BEI	1.5 g/g creatinine Medium: urine Time: end of shift Parameter: Methylhippuric acids

· **Additional information:** The lists that were valid during the creation were used as basis.

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· **Exposure controls**
· **Personal protective equipment:**
· **General protective and hygienic measures:**
Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing.
Wash hands before breaks and at the end of work.
Store protective clothing separately.
Avoid contact with the eyes.
Avoid contact with the eyes and skin.
· **Breathing equipment:**
In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.
· **Protection of hands:**

Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.
Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation
· **Material of gloves**
The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.
· **Penetration time of glove material**
The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.
· **Eye protection:**

Tightly sealed goggles

9 Physical and chemical properties

· **Information on basic physical and chemical properties**	
· **General Information**	
· **Appearance:**	
Form:	Liquid
Color:	Orange
· **Odor:**	Product specific
· **Odor threshold:**	Not determined.
· **pH-value:**	Not determined (pH N/A in solvent coatings)
· **Change in condition**	
Melting point/Melting range:	Undetermined.
Boiling point/Boiling range:	55.8-56.6 °C (132.4-133.9 °F)

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· **Flash point:**	<-18 °C (<-0.4 °F)
· **Flammability (solid, gaseous):**	Not applicable.
· **Ignition temperature:**	370 °C (698 °F)
· **Decomposition temperature:**	Not determined.
· **Auto igniting:**	Product is not selfigniting.
· **Danger of explosion:**	Product is not explosive. However, formation of explosive air/ vapor mixtures are possible.
· **Explosion limits:**	
Lower:	1.2 Vol %
Upper:	7.5 Vol %
· **Vapor pressure at 20 °C (68 °F):**	10.7 hPa (8 mm Hg)
· **Density at 20 °C (68 °F):**	1.0948 g/cm³ (9.1361 lbs/gal)
· **Relative density**	Not determined.
· **Vapor density**	Not determined.
· **Evaporation rate**	Not determined.
· **Solubility in / Miscibility with**	
Water:	Not miscible or difficult to mix.
· **Partition coefficient (n-octanol/water):**	Not determined.
· **Viscosity:**	
Dynamic:	Not determined.
Kinematic:	Not determined.
· **Solvent content:**	
Organic solvents:	33.1 %
VOC content:	28.16 % 215.0 g/l / 1.79 lb/gal
Solids content:	56.7 %
· **Other information**	No further relevant information available.

10 Stability and reactivity

· **Reactivity** No further relevant information available.
· **Chemical stability**
· **Thermal decomposition / conditions to be avoided:**
No decomposition if used according to specifications.
· **Possibility of hazardous reactions** No dangerous reactions known.
· **Conditions to avoid** No further relevant information available.
· **Incompatible materials:** No further relevant information available.
· **Hazardous decomposition products:** No dangerous decomposition products known.

11 Toxicological information

· **Information on toxicological effects**
· **Acute toxicity:**
· **Primary irritant effect:**
· **on the skin:** No irritant effect.

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· **on the eye:** Irritating effect.
· **Sensitization:** Sensitization possible through skin contact.
· **Additional toxicological information:**
The product shows the following dangers according to internally approved calculation methods for preparations:
Irritant

· **Carcinogenic categories**

· **IARC (International Agency for Research on Cancer)**		
13463-67-7	titanium dioxide	2B
1330-20-7	xylene	3
100-41-4	ethylbenzene	2B
100-42-5	styrene	2B
95-47-6	o-xylene	3
106-42-3	p-xylene	3
108-38-3	m-xylene	3
14808-60-7	Quartz (SiO2)	1

· **NTP (National Toxicology Program)**		
100-42-5	styrene	R
14808-60-7	Quartz (SiO2)	K

· **OSHA-Ca (Occupational Safety & Health Administration)**
None of the ingredients is listed.

12 Ecological information

· **Toxicity**
· **Aquatic toxicity:** No further relevant information available.
· **Persistence and degradability** No further relevant information available.
· **Behavior in environmental systems:**
· **Bioaccumulative potential** No further relevant information available.
· **Mobility in soil** No further relevant information available.
· **Additional ecological information:**
· **General notes:** Not hazardous for water.
· **Results of PBT and vPvB assessment**
· **PBT:** Not applicable.
· **vPvB:** Not applicable.
· **Other adverse effects** No further relevant information available.

13 Disposal considerations

· **Waste treatment methods**
· **Recommendation:**
Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

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· **Uncleaned packagings:**
· **Recommendation:** Disposal must be made according to official regulations.

14 Transport information

· **UN-Number**	
· **DOT, IMDG, IATA**	UN1263
· **UN proper shipping name**	
· **DOT**	Paint
· **IMDG, IATA**	PAINT
· **Transport hazard class(es)**	
· **DOT**	
· **Class**	3 Flammable liquids
· **Label**	3
· **IMDG, IATA**	
· **Class**	3 Flammable liquids
· **Label**	3
· **Packing group**	
· **DOT, IMDG, IATA**	II
· **Environmental hazards:**	Not applicable.
· **Special precautions for user**	Warning: Flammable liquids
· **Danger code (Kemler):**	33
· **EMS Number:**	F-E,S-E
· **Stowage Category**	B
· **Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code**	Not applicable.
· **Transport/Additional information:**	
· **DOT**	
· **Quantity limitations**	On passenger aircraft/rail: 5 L On cargo aircraft only: 60 L
· **IMDG**	
· **Limited quantities (LQ)**	5L
· **Excepted quantities (EQ)**	Code: E2 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 500 ml

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· **UN "Model Regulation":** UN 1263 PAINT, 3, II

15 Regulatory information

· **Safety, health and environmental regulations/legislation specific for the substance or mixture**
· **Sara**

· **Section 355 (extremely hazardous substances):**
None of the ingredients is listed.

· **Section 313 (Specific toxic chemical listings):**

1330-20-7	xylene
71-36-3	butan-1-ol
122-99-6	2-Phenoxyethanol
100-41-4	ethylbenzene
100-42-5	styrene
95-47-6	o-xylene
106-42-3	p-xylene
108-38-3	m-xylene

· **TSCA (Toxic Substances Control Act):**
All components have the value ACTIVE.

· **Hazardous Air Pollutants**

1330-20-7	xylene
100-41-4	ethylbenzene
100-42-5	styrene
95-47-6	o-xylene
106-42-3	p-xylene
108-38-3	m-xylene

· **Proposition 65**

· **Chemicals known to cause cancer:**

98-56-6	4-chloro-alpha,alpha,alpha-trifluorotoluene
13463-67-7	titanium dioxide
100-41-4	ethylbenzene
100-42-5	styrene
14808-60-7	Quartz (SiO2)

· **Chemicals known to cause reproductive toxicity for females:**
None of the ingredients is listed.

· **Chemicals known to cause reproductive toxicity for males:**
None of the ingredients is listed.

· **Chemicals known to cause developmental toxicity:**
None of the ingredients is listed.

· **Carcinogenic categories**

· **EPA (Environmental Protection Agency)**

67-64-1	acetone	I

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1330-20-7	xylene	I
71-36-3	butan-1-ol	D
100-41-4	ethylbenzene	D
95-47-6	o-xylene	I
106-42-3	p-xylene	I
108-38-3	m-xylene	I

· **TLV (Threshold Limit Value established by ACGIH)**

67-64-1	acetone	A4
13463-67-7	titanium dioxide	A4
1330-20-7	xylene	A4
100-41-4	ethylbenzene	A3
77-58-7	dibutyltin dilaurate	A4
100-42-5	styrene	A4
95-47-6	o-xylene	A4
106-42-3	p-xylene	A4
108-38-3	m-xylene	A4
14808-60-7	Quartz (SiO2)	A2

· **NIOSH-Ca (National Institute for Occupational Safety and Health)**

13463-67-7	titanium dioxide
14808-60-7	Quartz (SiO2)

· **GHS label elements**
The product is classified and labeled according to the Globally Harmonized System (GHS).
· **Hazard pictograms**

GHS02 GHS07 GHS08

· **Signal word** Danger

· **Hazard-determining components of labeling:**
n-butyl acetate
titanium dioxide
acetone
bis(1,2,2,6,6-pentamethyl-4-piperidyl)sebacate
· **Hazard statements**
Highly flammable liquid and vapor.
Causes serious eye irritation.
May cause an allergic skin reaction.
Suspected of causing cancer.
May cause drowsiness or dizziness.
· **Precautionary statements**
Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
Ground/bond container and receiving equipment.
Use explosion-proof electrical/ventilating/lighting/equipment.
Use only non-sparking tools.
Take precautionary measures against static discharge.

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Avoid breathing dust/fume/gas/mist/vapors/spray
Wash thoroughly after handling.
Use only outdoors or in a well-ventilated area.
Contaminated work clothing must not be allowed out of the workplace.
Wear protective gloves/protective clothing/eye protection/face protection.
If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
IF INHALED: Remove person to fresh air and keep comfortable for breathing.
If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
IF exposed or concerned: Get medical advice/attention.
Call a poison center/doctor if you feel unwell.
Specific treatment (see on this label).
If skin irritation or rash occurs: Get medical advice/attention.
If eye irritation persists: Get medical advice/attention.
Wash contaminated clothing before reuse.
In case of fire: Use for extinction: CO2, powder or water spray.
Store in a well-ventilated place. Keep container tightly closed.
Store in a well-ventilated place. Keep cool.
Store locked up.
Dispose of contents/container in accordance with local/regional/national/international regulations.
· **Chemical safety assessment:** *A Chemical Safety Assessment has not been carried out.*

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Department issuing SDS:** *Environment protection department.*
· **Contact:** *Product Safety Dept.*
· **Date of preparation / last revision** *08/23/2019 / -*
· **Abbreviations and acronyms:**
IMDG: International Maritime Code for Dangerous Goods
DOT: US Department of Transportation
IATA: International Air Transport Association
ACGIH: American Conference of Governmental Industrial Hygienists
EINECS: European Inventory of Existing Commercial Chemical Substances
ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service (division of the American Chemical Society)
NFPA: National Fire Protection Association (USA)
HMIS: Hazardous Materials Identification System (USA)
VOC: Volatile Organic Compounds (USA, EU)
PBT: Persistent, Bioaccumulative and Toxic
vPvB: very Persistent and very Bioaccumulative
NIOSH: National Institute for Occupational Safety
OSHA: Occupational Safety & Health
TLV: Threshold Limit Value
PEL: Permissible Exposure Limit
REL: Recommended Exposure Limit
BEI: Biological Exposure Limit
Flam. Liq. 2: Flammable liquids – Category 2
Eye Irrit. 2A: Serious eye damage/eye irritation – Category 2A
Skin Sens. 1: Skin sensitisation – Category 1
Carc. 2: Carcinogenicity – Category 2
STOT SE 3: Specific target organ toxicity (single exposure) – Category 3