



# HIGH TECK TECHNICAL DATA SHEETS

3921  
SATIN BLACK TRIM TOPCOAT AEROSOL  
VERSION: 2.2

## TECHNICAL DATA SHEET & PROCESS GUIDE

Restores original appearance to body panels, under hood, chassis and wheels.

- Suitable for use over existing paint surfaces
- Replicates factory look on aluminum and plastic trim panels
- High gloss, satin, matte or metallic finish
- Excellent pigment density, essentially single coat coverage
- Apply direct to TPO, EDPM, and polypropylene without adhesion promotor

## TECHNICAL DATA AND APPLICATION GUIDE

### Substrates

- Prepared OEM-painted surfaces
- TPO, EDPM, polypropylene
- Lightly abraded E-coat

### Tools Required

- HIT.3902 Degreaser Solvent Aerosol, HIT.7800-A Wipeout Wax & Grease Remover Aerosol or HIT.7801V-1 Waterborne Wax & grease Remover
- 600P-800P Grit Sandpaper



### Substrate Preparation

For best results, ensure the surface is thoroughly cleaned, degreased, dried and dust free. Sand primed surfaces wet or dry with 600P-800P grit sandpaper, degrease and dry.

### Mixing

Shake the aerosol can for at least 2 minutes before use.

### Coats

1 - 2 coats at a distance of approx. 6 - 10 inches from the surface.

Build 15 $\mu$  / 0.6 MIL

\*Theoretical Coverage approx. ft<sup>2</sup>/CAN 48.4

*\*Theoretical coverage per unit assumes 100% transfer efficiency and gives the dry film thickness between indicated values.*

### Flash-off / min @ 68°F

between coats 3 -5 mins

### Drying Times

Dust free @ 68°F / min 20 - 30 minutes



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### STORAGE & VOC INFORMATION

#### Shelf Life

2 years subject to proper storage conditions.

Aerosol cans should be stored for two hours at room temperature before use. For long-term storage, keep in a dry, well-ventilated area away from direct sunlight and frost. To maximize the lifespan of your aerosol, always invert the can and spray it upside down for a few seconds after each use to clear the nozzle. Remove the nozzle from the can and soak it in gentle thinners if the nozzle becomes blocked.

Recommended Storage Temperature 41°F - 77°F

Recommended Application Temperature 68°F

#### VOC Information

Order Code	Format	Color	MIR
Hit.3921	450ml Aerosol	Satin Black	CARB ABT 1.7

**IMPORTANT: Read full instructions before use.**

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**EMERGENCY TELEPHONE:**

**800 424-9300 (Chemtrec)**

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**IMPORTANT: FOR PROFESSIONAL USE ONLY. Read full instructions before use.**

**EMERGENCY TELEPHONE: (877) 900-8325, PO BOX 24631, West Palm Beach, FL 33416. [info@highteckproducts.com](mailto:info@highteckproducts.com).**

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