

# High Teck Quality Products Technical Data Sheets

# 7200 2.1VOC HIGH SOLIDS UNIVERSAL CLEAR



7200 High Solids Universal Clear is a quality 4:1 mix 2.1VOC Compliant Clear. It is a High Gloss, user friendly product ideal for Overall, Spot and Panel Refinishing.

## DESCRIPTION

**7200 – 2.1VOC HIGH SOLIDS UNIVERSAL CLEAR**

**7591 – FAST 2.1VOC 2K UNIVERSAL URETHANE ACTIVATOR**

**7592 – MEDIUM 2.1VOC 2K UNIVERSAL URETHANE ACTIVATOR**

**7593 – SLOW 2.1VOC 2K UNIVERSAL URETHANE ACTIVATOR**

## SURFACE PREPARATION

- 1) Clean surface using High Teck 7801V Wax and Grease Remover
- 2) Sand and prep surface to paint manufacturer's recommendations
- 3) Apply basecoat
- 4) Allow the final coat of basecoat to dry to manufacturer's recommendations
- 5) Just prior to spraying, remove any dust particles using an appropriate Tack Rag

## MIXING RATIO (4:1)

4 Parts – 7200

1 Parts – 7591, 7592 or 7593

Reduce if necessary using High Teck 7770 (Fast), 7780 (Medium), or 7790 (Slow) Universal Zero VOC Reducer

## APPLICATION

- 1) Apply 2-3 full wet coats of 7200 using a good quality spray gun with a 1.3-1.6mm tip.
- 2) Allow 10-15 minutes flash time between coats.
- 3) Allow 6-8 hours @ 68°F (20°C) air dry before polishing.

## DRYING TIMES AT 68°F

Flash Time 10-15 Minutes

Time to Polish 6-8 Hours

## FORCE DRYING AT 140°F

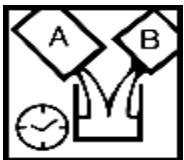
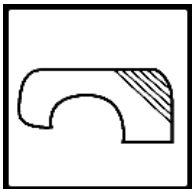
Flash Time 10-15 Minutes

Bake Time @ 140°F 30 Minutes

Or

Flash Time 10-15 Minutes

Infra Red Lamp 15 Minutes





### **RECOATING**

7200 may be re-coated after a 30 minute dry time at 68°F (20°C).  
After 8 hours dry time 7200 must be sanded before re-coating.



### **POT LIFE**

4 Hours @ 68°F (20°C)

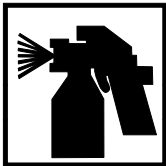


### **FISH EYE**

Do not use fish eye eliminator in this product.

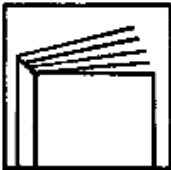
### **PAINTING FLEXIBLE PARTS**

Do not use flexible additives in this product.



### **EQUIPMENT CLEAN-UP**

Clean equipment immediately after use with a compliant solvent



### **TECHNICAL DATA**

#### **Gun Set-Up Gravity Feed**

(HVLP) 1.3-1.6mm

Air Pressure @ Gun 8-10 psi

Conventional Pressure @ Gun 40-45 psi

#### **V.O.C.**

2.1 lbs/gal Sprayable 4:1 mix

38% Solids by Weight

#### **Coverage Sq. Ft. / gal @ 1 mil**

580 sq. ft. 4:1 mix

**NOTE:** Products are not recommended for use in temperatures below 60° F. Use below these temperatures will effect dry times and performance.

#### **FOR INDUSTRY USE ONLY Read MSDS Before Use**

The contents of the package must be blended with other components before the product can be used. Any mixture of components will have hazards of all components. Before opening the packages, read all warning labels. Follow all precautions. The material is designed for application only by professionally trained personnel using proper equipment under controlled conditions, and is not intended for sale to the general public  
**SEE MSDS AND PRODUCT LABELS FOR ADDITIONAL SAFETY INFORMATION**

