



Product Features & Application

High Teck Products
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 1-877-900-8325



Product: HIT 77062-1 Lightweight Body Filler

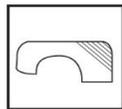


Approximate Set Time 3-5 Minutes

Product Description: High Teck 77062-1 is a lightweight body filler that is tack-free, fine sanding filler designed to reduce sandpaper clogging. Offers superior adhesion on all types of metal including galvanized, bare steel and aluminum. Cream hardener included.

Approved Substrates

- 🔥 Cold Rolled Steel
- 🔥 Aluminum
- 🔥 Galvanized Steel
- 🔥 Fiberglass



Note: For structural repairs prone to high degrees of stress and flexibility, use a fiber reinforced filler.

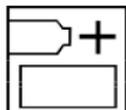
Preparation

- 🔥 Clean and degrease the entire panel to be repaired with soap and water, followed by a mild cleaning solvent.
- 🔥 Thoroughly dry surface prior to repairing or applying material.
- 🔥 Keep the repair area small. Use 40-80 grit to remove the paint and featheredge.



Mixing

- 🔥 Stir the filler before using. Knead the cream hardener.
- 🔥 Measure hardener 2% by weight (add a ribbon of cream hardener from edge to edge across the center of a 4" diameter puddle).
- 🔥 Puddles larger than 4" (10cm) in diameter will require additional hardener. Mix thoroughly until uniform color is achieved.
- 🔥 Approximate setting time is 3-5 minutes @ 72F (22C)



Technical Specifications

Appearance: Light gray colored paste
 VOC (Applied): 1.67 lbs/gal
 VOC (Package): 0.05 lbs/gal
 Sand Time: 15-20 minutes
 Max Recommended Thickness: 1/4 "
 Max Thickness Sanded: 6mm

Application

- 🔥 Apply in layers with even firm pressure
- 🔥 Do not apply all at once



Finish

- 🔥 Rough shape with 40-80 grit (as needed)
- 🔥 Sand filler with 80 grit or finer
- 🔥 Final sand repair and paint edge 180 grit



Note: Properties and instructions are typical values and should not be considered as sales specifications. Physical testing performed @ 72F (22C) / 75% RH unless otherwise noted.

Note: Never return mixed filler to can.

Note: Keep can closed and stored in a cool dry place.

Safety and Handling: read all directions and warnings prior to using High Teck products.

In the event the SDS (Safety Data Sheet) on this product is not in your files, you can request one from High Teck Products Regulatory Compliance at 1-877-900-8325.

