



Technical Data Sheet

High Teck Products
 PO Box 24631
 West Palm Beach, FL 33416
 1-877-900-8325



Product: 77401-1 (GL) 2.1 VOC High Solids Acrylic Lacquer Primer - Black
Product: 77401-4 (QT) 2.1 VOC High Solids Acrylic Lacquer Primer - Black

Description: High Teck™ 2.1 VOC High Solids Acrylic Lacquer Primers provide the refinisher with fast dry times, easy sanding and high-build characteristics. These formulas have been created to deliver superior adhesion & color holdout, and minimal shrinkage.

Surface Preparation:

- 🔥 1. Wash area thoroughly with soap and water to remove contaminants that solvent based cleaners cannot remove effectively.
- 🔥 2. Clean repair area with a wax and grease remover
- 🔥 3. Completely sand surface with 180-220 grit paper and re-clean with a pre-paint cleaner
- 🔥 4. Aluminum, bare metal and stainless steel MUST be sanded with 150-220 grit sandpaper even if a metal prep or self etching primer is used. Prime aluminum, bare metal and stainless steel within 72 hours, and prime bare steel immediately after cleaning.

Note: Self-etching primers MUST be used under HIT#77401 when used over aluminum, bare metal or stainless steel substrates.

Application:

- 🔥 Apply 1-3 wet coats allowing 5-10 minutes between coats

Fisheye Eliminator

- 🔥 Do not use fish eye eliminator in this product

Mixing Ratio:

- 🔥 Mix: 1 Part #77401 & 1 part acetone or LOW VOC high grade lacquer thinner

Dry Times:

Flash:	5-10 minutes
To Sand:	30 minutes
To Topcoat:	30 minutes

Recoating:

- 🔥 HIT #77401 clearcoat may be recoated after a 30 minute air dry at 77°F

Technical Data

Color:	Black
Primer:	1 parts using HIT#77401
Acetone:	1 part using Acetone
Catalyst:	None
Induction Period:	None
Pot Life:	No limitations. Stir occasionally.
Regulatory V.O.C.:	2.0 lbs/gal (236 g/l)
Material V.O.C.:	0.6 lbs/gal (71 g/l)
Disposal/Safety:	See SDS for this product
Humidity Resistance:	Excellent

Equipment Cleanup

- 🔥 Clean equipment immediately after use with Gun Wash or a high quality lacquer thinner

NOTE: HIT products are not recommended for use on plastic. High Teck Products | 1-877-900-8325 | www.highteckproducts.com

FOR INDUSTRY USE ONLY | Read MSDS and product label for additional safety information before use

The contents of the package must be blended with other components before the product can be used. Any mixture of components will have hazards of all components. Before opening the packages, read all warning labels. Follow all precautions.

The material is designed for application only by professionally trained personnel using proper equipment under controlled conditions, and is not intended for sale to the general public.

