



4.58 VOC High Solids Acrylic Lacquer Primer

77400 - Gray
77402 - Red

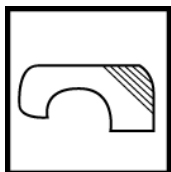
PRODUCT DATA SHEET

High Teck™ 4.58 VOC High Solids Acrylic Lacquer Primer Surfacer is a high-build, quick-drying formula that sands easily. Also provides superior color holdout, minimal shrinkage, and quality adhesion.



PERSONAL PROTECTION

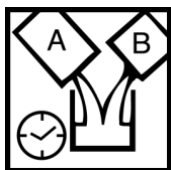
- Read all label directions before use.
- Wear a NIOSH approved dust particulate mask when sanding.
- Refer to MSDS for specific information.
- Wear positive-air respirator when mixing and applying.
- Wear safety goggles, coveralls, and latex gloves when using this product.



SUITABLE SUBSTRATES

Treated Steel*, Fiberglass, Cured Body Filler, Treated Aluminum, OEM Enamels, OEM Lacquers, Refinish Lacquers, Refinish Enamels, Metal Etches.

*Steel must be treated with an Etching Primer or Metal Etch.



MIXING



1 Part
77400 or
77402

+

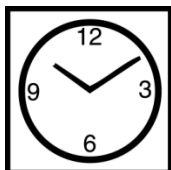


1 Part
Acetone or Low VOC
High Grade Lacquer
Thinner



APPLICATION

1. Spray at 8-9 psi at the cap for HVLP or 40-45 psi for conventional guns.
2. Apply 2-3 wet coats allowing 5-10 minutes flash time between coats.

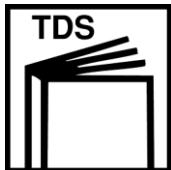


DRYING

May be sanded in 15-20 minutes. Excessive film build and cool temperatures will extend dry times.

Final Sanding
To Seal
To Topcoat

Sandpaper Grit
P400*
P600*
*or equivalent



TECHNICAL DATA

- 4.58 pounds per gallon VOC
- Pot life is unlimited