



Description

- 7160-1 HS EURO CLEAR (5L) Euro
- 7161-25 FAST EURO CLEAR ACTIVATOR - 2.5L
- 7162-25 MEDIUM EURO CLEAR ACTIVATOR - 2.5L
- 7163-25 SLOW EURO CLEAR ACTIVATOR - 2.5L

Insert
Product
Image Here

7160 is a premium high solids European style clearcoat. 7160 provides optimum flow and leveling in an easy to apply, 2:1 mix, that can be air or force dried.



Surface Preparation

Allow basecoats sufficient dry times.



Mixing Directions (2:1)

Mix two (2) parts 7160 HS Euro Clear with one (1) part Urethane Hardeners (See Components)



Application

Apply two (2) to three (3) single wet coats.

Note: See notes for additional information



Bake Times

Force Drying @ 140°F (60°C)

Purge Time	10 minutes
Bake Time	40 minutes
Deliver/Polishing/Recoating	After 1 hour cool down



Dry Times

Air Dry @ 77°F (25°C)

Flash (after 1st coat)	10-15 minutes
Flash (after 2nd coat)	15-20 minutes
Out-of-Booth	40-60 minutes depending on temp
Deliver/Polishing/Recoating	12-24 hours

NOTE: Dry times may vary due to temperature, humidity, film thickness and airflow. If extreme color sanding and buffing is needed allow overnight dry time.



Pot Life

Sprayable 30-60 minutes.

NOTE: Pot life will shorten as temperatures increase. High Teck™ Products are not recommended for use in temperatures below 60°F



Fisheye Eliminator

Fisheye Eliminator is generally **discouraged**, however, when used as recommended, it may help minimize the surface reaction to contamination. The use of this additive is not a substitute for proper cleaning and preparation. 1/2 oz per sprayable quart.

NOTE: Adding additional materials to a ready-to-spray product will increase the VOC as applied. Check mixture and local regulations to assure compliance.



Suitable Substrates (Properly Prepared)

Existing OEM Finishes
Refinish Basecoats



Personal Protection

See product SDS



Technical Data

Mixing Ratio: 2:1
Viscosity (RTS): 27 - 30 seconds #2 Zahn
Weight Solids: 45.98%
Volume Solids (RTS): 41.82% - 43.83%
Film Build: 1.0 - 1.4 mils per full wet coat
Coverage: 685 sq. ft. per gallon @ 1 dry mil

V.O.C. as Delivered:	Regulatory VOC in LBS./GAL.	Regulatory VOC in G./L.	Material VOC in LBS./GAL.	Material VOC in G./L.
7160	4.4	524	4.4	524
7161	3.9	470	3.9	470
7162	3.9	470	3.9	470
7163	3.7	444	3.7	444
V.O.C. (RTS):				
7160/7161	4.2	506	4.2	506
7160/7162	4.2	506	4.2	506
7160/7163	4.2	498	4.2	498

Disposal/Safety: See SDS for this product
Humidity Resistance: Excellent
Salt Spray Resistance: Excellent



SEE SDS AND PRODUCT LABELS FOR ADDITIONAL SAFETY INFORMATION.

NOTE: High Teck products are not recommended for use in temperatures below 65°F. Using High Teck products below these temperatures will affect dry times and product performance characteristics. Check with all State, local and National rules for compliance before use.