



Description

7325-1 2K HI BUILD URETHANE PRIMER SURFACER - BUFF

7324-4 2K PRIMER ACTIVATOR

Insert
Product
Image Here

7325 is a high build primer surfacer formulated for a wide range of applications. 7325 provides quick & easy sanding with exceptional holdout and fast film build essential to today's finishes



Surface Preparation

1. Wash area thoroughly with soap and water to remove contaminants that solvent based cleaners cannot remove effectively.
2. Clean repair area with Wax and Grease Remover.
3. Completely sand surface with 180-220 grit paper and re-clean with a pre-paint cleaner.
4. For maximum adhesion and corrosion resistance, treat bare metal with a quality metal conditioning system, epoxy or self-etch primer



Mixing Directions

<u>7325</u>	TO	<u>7324</u>
4 Parts		1 Part



Application

Apply 2-3 coats allowing a 15-minute flash between each coat. Use 8-10 psi at the air cap when using HVLP. Allow 7325 to dry 4-6 hours before sanding. Final block with 600 grit or finer paper before top coating. For maximum performance, seal 7325 before top coating.

Note: Film thickness, flash times & temperatures may affect sanding times.



Bake Times

PURGE TIME @ 77°F BAKE	15 Minutes
TIME@ 140°F	20 Minutes.



Dry Times

FLASH TIME	10-15 Minutes
TO SAND	2-4 Hours
TO TOPCOAT	2-4 Hours



Recoating

7325 2K Primer may be recoated after a 30-minute dry at 77°F or upon cool down after force drying at 140°F for 20 minutes. After 8 hours dry time primer must be sanded before top coating.



Pot Life

Pot life is 1-2 hours at 77°F

NOTE: Pot life will shorten as temperatures increase. High Teck™ products are no recommended for use in temperatures below 65°F



Suitable Substrates

Steel, Aluminum, Fiberglass, Body filler, OEM E-Coat, OEM Finishes, Plastic & flexible substrates

Note: A flexible additive may be needed when painting certain flexible parts. Use a universal flexible additive mixed at 4:1:10% when required.



Personal Protection

See product SDS.



Technical Data

Mixing Ratio: 4:1
 Catalyst: 7324
 Induction Period: NA
 Pot Life: 1 1/2 - 2 Hours
 Volume Solids (RTS): 34.6%
 Film Build: 1.0-1.5 mils per full wet coat
 Disposal/Safety: see SDS for this product

V.O.C. as Delivered:	Regulatory VOC in LBS./GAL.	Regulatory VOC in G./L.	Material VOC in LBS./GAL.	Material VOC in G./L.
7320	4.4	531	4.4	530
7325	4.1	488	4.1	488
7324	6.2	738	6.2	738
V.O.C. (RTS):				
7320/7324	4.8	572	4.8	572
7325/7324	4.5	538	4.5	538

Humidity Resistance: Excellent
 Salt Spray Resistance: Excellent
 VOC (RTS): 4.8 lbs/gal

SEE SDS AND PRODUCT LABELS FOR ADDITIONAL SAFETY INFORMATION.

NOTE: High Teck products are not recommended for use in temperatures below 65°F. Using High Teck products below these temperatures will affect dry times and product performance characteristics. Check with all State, local and National rules for compliance before use.