



2.1 VOC Euro-Teck Clear



Description

- 77115-1 EURO - TECK CLEAR
- 77116-4 FAST 2.1 VOC EURO-TECK CLEAR ACTIVATOR
- 77117-4 MEDIUM 2.1 VOC EURO-TECK CLEAR ACTIVATOR
- 77118-4 SLOW 2.1 VOC EURO-TECK CLEAR ACTIVATOR

**Insert
Product
Image Here**

77115 Euro Glamour Clearcoat offers painters in low VOC regulated areas a high solid, tough and durable clearcoat finish. 77115 Clearcoat sprays easily to a great, deep gloss that minimizes the need for buffing. Three hardeners permit use in a wide range of temperatures and environmental conditions.



Surface Preparation

Allow basecoat to dry according to paint manufacturer's recommendations.



Mixing Directions

<u>77115</u>	TO	<u>77116/77117/77118</u>
2 Parts		1 Parts



Application

Apply 2 – 3 full wet coats

Air Pressure

Reduced Pressure:	40 - 50 psi at the gun
HVLP:	6 - 10 psi at the cap

Gun Setup

Reduced Pressure:	1.2mm - 1.5mm
HVLP:	1.3mm - 1.4mm



Bake Times

PURGE TIME:	15 MINUTES AT 77° F
BAKE TIME:	40 MINUTES AT 140° F

Allow a one to two hour cool-down time before wet sanding or buffing after force drying.



Dry Times

Flash Time @ 72°F / 22°C	5-10 minutes between coats
To Buff @ 72°F / 22°C	16 hours after last coat

Note: Excessive film build, and cool temperatures will extend dry times.



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Pot Life

2 - 4 Hours @ 72°F / 22°C



Fisheye Eliminator

The use of fisheye eliminator is **strongly discouraged**.



Suitable Substrates

OEM Finishes
Refinish Basecoats



Personal Protection

Personal Protection info goes here.



Technical Data

VOC: 2.1 lbs./gallon
Weight Solids: 41.0%
Theoretical Coverage: 529 sq. ft. @ 1.0 mil
Recommended Dried Film Thickness: 2.0 mils

SEE SDS AND PRODUCT LABELS FOR ADDITIONAL SAFETY INFORMATION.

NOTE: High Teck products are not recommended for use in temperatures below 65°F. Using High Teck products below these temperatures will affect dry times and product performance characteristics.

