



Description
77400 - Gray Lacquer Primer

**Insert
Product
Image Here**

Lacquer Primers are fast drying, easy sanding primers that offer good adhesion, fast filling characteristics, outstanding feather-edge characteristics, and color holdout.



Surface Preparation

1. Wash area thoroughly with soap and water to remove contaminants that solvent based cleaners cannot remove effectively.
2. Clean repair area with Wax and Grease Remover.
3. Completely sand surface with 180-220 grit paper and re-clean with a pre-paint cleaner.
4. For maximum adhesion and corrosion resistance, treat bare metal with a quality metal conditioning system, epoxy or self etch primer



Application

Apply 2-3 wet coats allowing 5-10 minutes flash time between coats.

Spray Gun Setup

8-9 psi at the cap of HVLP or 40-45 psi for conventional guns.



Bake Times

Not Recommended.



Dry Times

May be sanded in 15-20 minutes. Excessive film build and cool temperatures will extend dry times.

Final Sanding	Sandpaper Grit
To Seal	P400*
To Topcoat	P600* *or equivalent



Recoating

30 minutes at 77°F.



Pot Life

Indefinite.



Suitable Substrates

Treated Steel*, Fiberglass, Cured Body Filler, Treated Aluminum, OEM Enamels, OEM Lacquers, Refinish Lacquers, Refinish Enamels, Metal Etches.

Note: *Steel must be treated with an Etching Primer or Metal Etch.



Personal Protection

See product SDS.



Technical Data

Mixing Ratio: (1:1) 1 part Lacquer Primer to 1 part Acetone or LOW VOC High Grade Lacquer Thinner.

Viscosity: 18-20 seconds #2 Zahn

Volume Solids: 15.8% (RTS)

Film Build: 0.5 - 0.8 mils per full wet coat

Coverage: 253 sq. ft. per gallon

Pot Life: Indefinite

VOC: 4.8 lbs/gal (Sprayable)

Disposal/Safety: See SDS for this product

Humidity Resistance: Excellent

SEE SDS AND PRODUCT LABELS FOR ADDITIONAL SAFETY INFORMATION.

NOTE: High Teck products are not recommended for use in temperatures below 65°F. Using High Teck products below these temperatures will effect dry times and product performance characteristics. Check with all State, local and National rules for compliance before use.