TECHNICAL DATA SHEET

7350
HS Acrylic Lacquer Primer

Description
7350 - HS Acrylic Lacquer Primer Surfacer - Grey

Insert Product Image Here

7350 is a high quality lacquer primers that are easy to spray and sand, with good build and performance.

Surface Preparation
1. Wash area thoroughly with soap and water to remove contaminates that solvent based cleaners cannot remove effectively.
2. Clean repair area with Wax and Grease Remover.
3. Completely sand surface with 180-220 grit paper and re-clean with a pre-paint cleaner.
4. For maximum adhesion and corrosion resistance, treat bare metal with a quality metal conditioning system, epoxy or self etch primer

Mixing Directions

7350	TO	VOC Compliant Thinner
2 Parts		3 Parts

Application
Apply 2-3 wet coats, allowing a 10-15 minute flash between coats at 77˚F.

Important Note: Galvanized steel, bare metal and aluminum are required to be properly cleaned, sanded and treated prior to applying any primer surfacer. To obtain maximum performance always treat bare metal with a quality metal conditioning system.

Dry Times

TO FLASH	5-10 MINUTES
TO SAND	30 MINUTES
TO TOPCOAT	30 MINUTES

Recoating
Recoat after a 30 minute dry @ 77° F. Surface must be sanded before recoating.

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Pot Life
Indefinite.

Personal Protection
See product SDS.

Technical Data
Mixing Ratio: 2:3
Viscosity (RTS): 18 - 20 seconds #2 Zahn
Weight Solids (RTS): 20.58% - 27.09%
Volume Solids (RTS): 9.22% - 13.41%
Film Build: 0.8 mils per full wet coat
Coverage: 151 - 202 sq. ft. per gallon @ 1 dry mil

V.O.C. as Delivered:	Regulatory VOC in LBS./GAL.	Regulatory VOC in G./L.	Material VOC in LBS./GAL.	Material VOC in G./L.
7350	4.5	542	4.2	502
7355	4.8	573	3.7	446
VOC Compliant Reducer	0.0	0	0.0	0
V.O.C. (RTS):				
7350/VOC Compliant Reducer	4.5	542	1.7	201
7355/VOC Compliant Reducer	4.8	573	1.5	178

Disposal/Safety: See MSDS for this product
Humidity Resistance: Excellent
Salt Spray Resistance: Excellent

SEE SDS AND PRODUCT LABELS FOR ADDITIONAL SAFETY INFORMATION.

NOTE: High Teck products are not recommended for use in temperatures below 65°F. Using High Teck products below these temperatures will affect dry times and product performance characteristics.