



Description

- 77101-5 EURO-TECK CLEAR
- 77102-25 FAST 2.5L EURO-TECK CLEAR ACTIVATOR
- 77103-25 MEDIUM 2.5L EURO-TECK CLEAR ACTIVATOR
- 77104-25 SLOW 2.5L EURO-TECK CLEAR ACTIVATOR

**Insert
Product
Image Here**

77101 is a Euro 4.2 VOC high solids, tough, durable urethane clearcoat that helps make shops more productive. It provides great gloss direct from the gun, buffing is minimized. Provides high build, dries fast and is easy to spray with excellent flow out and leveling. Use on a variety jobs – from small repairs to overall refinishing.



Surface Preparation

Allow basecoat to dry according to paint manufacturer's recommendations.



Mixing Directions

| | | |
|--------------|----|--------------------------|
| <u>77101</u> | TO | <u>77102/77103/77104</u> |
| 2 Parts | | 1 Part |



Application

Apply 2-3 full wet coats at 40-50 psi or (6-10 psi when using HVLP at the gun), allowing a 10-15 minute flash between coats



Bake Times

| | |
|-------------|----------------------|
| PURGE TIME: | 15 MINUTES AT 77° F |
| BAKE TIME: | 40 MINUTES AT 140° F |

Allow a one to two hour cool-down time before wet sanding or buffing after force drying.



Dry Times

| | |
|------------|---------------|
| DUST FREE | 10-15 MINUTES |
| TACK FREE | 20-30 MINUTES |
| TO BUFF | 16-24 HOURS |
| TO DELIVER | 16-24 HOURS |



Recoating

77101 clearcoat may be recoated after a 16-24 hour air dry at 77° F or after 1 hour cool down after force drying at 140° F for 40 minutes. After 48 hours, clear must be sanded before recoating.



Pot Life

Pot life will be 1-2 hours at 77° F.



Fisheye Eliminator

The use of fisheye eliminator is **strongly discouraged**.



Suitable Substrates

OEM Finishes
Refinish Basecoats



Personal Protection

See product SDS.



Technical Data

| | |
|------------------------|----------------------------------|
| Clear: | 2 parts using 77101 |
| Hardeners: | 1 part 77102, 77103, 77104 |
| Viscosity (RTS): | 20 - 24 seconds #2 Zahn |
| Weight Solids (RTS): | 41.5% |
| Film Build: | 1.0 - 1.4 mils per full wet coat |
| Coverage: | 529 sq ft per gallon @ 1 dry mil |
| Pot Life: | 1 - 2 hours |
| V.O.C: | 4.2 lbs/gal |
| Disposal/Safety: | See SDS for this product |
| Humidity Resistance: | Excellent |
| Salt Spray Resistance: | Excellent |

SEE SDS AND PRODUCT LABELS FOR ADDITIONAL SAFETY INFORMATION.

NOTE: High Teck products are not recommended for use in temperatures below 65°F. Using High Teck products below these temperatures will affect dry times and product performance characteristics. Check with all State, local and National rules for compliance before use.