



Description

- 77125-1 HIGH SOLIDS GLAMOUR CLEAR
- 77152-4 HIGH SOLIDS GLAMOUR CLEAR ACTIVATOR - FAST
- 77150-4 HIGH SOLIDS GLAMOUR CLEAR ACTIVATOR - MEDIUM
- 77160-4 HIGH SOLIDS GLAMOUR CLEAR ACTIVATOR - SLOW

**Insert
Product
Image Here**

77125 Premium High Solids Glamour Clearcoat is formulated to provide easy application and easy polishing. 77125 offers an excellent high gloss finish, great flow and vertical stability properties.



Surface Preparation

FOR APPLICATION OVER RECOMMENDED BASECOAT SYSTEM ONLY

Allow basecoats sufficient dry times.



Mixing Directions

Mix two (2) parts 77125 Premium High Solids Glamour Clearcoat with one (1) part Solids Glamour Clear Activator.



Application

Apply two (2) to three (3) single wet coats.

Spray Gun Setup

HVLP/LVLP - Fluid Tip Size	1.3 mm - 1.4 mm
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OEM Blend Areas

Option 1:

- Clean blend area with appropriate surface cleaner based on local regulatory compliance.
- Scuff blend area with gray scuff pad and sanding paste
- Sanding paste must be thoroughly washed away
- Reclean blend area with surface cleaner prior to top coating

Option 2:

- Clean blend area with appropriate surface cleaner based on local regulatory compliance
- Sand blend areas with P800 - P1000 grit paper, for hard to reach areas scuff with gray scuff pad
- Reclean blend area with surface cleaner prior to top coating

NOTE: Option 1 and 2 the OEM Blend area must be scuffed or sanded completely dull



Bake Times

Force Drying @ 140°F (60°C)

Purge Time	10 minutes
Bake Time	40 minutes
Deliver/Polishing/Recoating	After 1 hour cool down



Dry Times

Air Dry @ 77°F (25°C)

Flash (after 1st coat)	10-15 minutes
Flash (after 2nd coat)	15-20 minutes
Out-of-Booth	30-60 minutes depending on temp
Deliver/Polishing/Recoating	16-24 hours

NOTE: Dry times may vary due to temperature, humidity, film thickness and airflow. If extreme color sanding and buffing is needed allow overnight dry time.



Pot Life

8-10 hours at 77° F.
Sprayable 30-60 minutes

NOTE: Pot life will shorten as temperatures increase. High Teck™ System products are not recommended for use when panel temperature is below 60°F.



Fisheye Eliminator

Fisheye Eliminator: 1/2 oz per sprayable quart. Fisheye Eliminator is generally **discouraged**, however, when used as recommended, it may help minimize the surface reaction to contamination. The use of this additive is not a substitute for proper cleaning and preparation.

NOTE: Adding additional materials to a ready-to-spray product will increase the VOC as applied. Check mixture and local regulations to assure compliance.



Suitable Substrates

Existing OEM Finishes
Refinish Base Coats



Personal Protection

See product SDS.



High Solids Glamour Clear



Technical Data

Mixing Ratio: 2:1
 Viscosity (RTS): 20 - 25 seconds #2 Zahn
 Weight Solids 48.98%
 Volume Solids: 42.05%
 Film Build: 1.0 - 1.2 mils per full wet coat
 Coverage: 674 sq. ft. per gallon @ 1 dry mil

V.O.C. as Delivered:	Regulatory VOC in LBS./GAL.	Regulatory VOC in G./L.	Material VOC in LBS./GAL.	Material VOC in G./L.
77125	4.3	513	4.3	513
77150	3.7	444	3.7	444
77152	3.9	470	3.9	470
77160	3.7	444	3.7	444
V.O.C. (RTS):				
77125/77150	4.1	490	4.1	490
77125/77152	4.2	499	4.2	499
77125/77160	4.1	490	4.1	490

Disposal/Safety: See SDS for this product Humidity
 Resistance: Excellent
 Salt Spray Resistance: Excellent

NOTE: US Regulations allow for the use of exempt compounds for VOC calculations.

SEE SDS AND PRODUCT LABELS FOR ADDITIONAL SAFETY INFORMATION.

NOTE: High Teck products are not recommended for use in temperatures below 65°F. Using High Teck products below these temperatures will affect dry times and product performance characteristics. Check with all State, local and National rules for compliance before use.