



**Description**

- 77140-1 / 4    2.1 VOC FLAT FINISH CLEAR
- 77141-4 / 16    2.1 VOC FLAT FINISH CLEAR ACTIVATOR - FAST
- 77142-4 / 16    2.1 VOC FLAT FINISH CLEAR ACTIVATOR - MEDIUM
- 77143-4 / 16    2.1 VOC FLAT FINISH CLEAR ACTIVATOR - SLOW

Insert  
Product  
Image Here

77140 is a 2.1 VOC Matte Clearcoat with an easy 6:1 mix ratio. 77140 is designed to produce a 5° - 15° gloss level. 77140 sprays easily and dries quickly.



**Surface Preparation**

FOR APPLICATION OVER RECOMMENDED BASECOAT SYSTEM  
Allow basecoats sufficient dry times.



**Mixing Directions**

Mix six (6) parts 77140 2.1 VOC Flat Finish Clear with one (1) part 2.1 VOC Flat Finish Clear Activator.



**Application**

Apply 2 even wet coats allowing first coat to completely flash to a dull appearance.

**SPRAY GUN SET UP**

HVLP/LVLP - Fluid Tip Size	1.3 mm - 1.5 mm
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**AIR PRESSURES**

Refer to spray gun manufacturer's recommendations for regulatory compliance



**Bake Times**

Not Recommended.



**Dry Times**

Air Dry @ 77°F (25°C)

Flash Time	Until surface is completely dull
To Deliver	16-24 hours

**Note:** 77140 cannot be polished.



**Pot Life @ 77°F (25°C)**

Sprayable 30-60 minutes.

\*NOTE: Pot life will shorten as temperatures increase. High Teck™ products are not recommended for use in temperatures below 65°F



**Fish Eye**

Not Recommended.



**Suitable Substrates**

Existing OEM Finishes  
Refinish Basecoats



**Personal Protection**

See product SDS.



**Technical Data**

RTS REGULATORY DATA	6:1	
	LBS./GAL.	g/L
Actual VOC	0.88	106
Regulatory VOC (less water and exempt solvents)	2.05	245
Density	9.38	1124
	WT.%	VOL.%
Total Solids Content	33	31.0
Total Volatile Content	67.0	69.0
Water	0	0
Exempt Compound Content	57.6	56.9
Coating Category	Clearcoat	

**SEE SDS AND PRODUCT LABELS FOR ADDITIONAL SAFETY INFORMATION.**

**NOTE:** High Teck products are not recommended for use in temperatures below 65°F. Using High Teck products below these temperatures will effect dry times and product performance characteristics. Check with all State, local and National rules for compliance before use.