



# Flat Finish Urethane Clear



## Description

77165-1 / 4 FLAT FINISH URETHANE CLEAR  
7102-4 / 16 MS URETHANE CLEAR MEDIUM ACTIVATOR

Insert  
Product  
Image Here

77165 is a 4.4 VOC Matte Clearcoat with an easy 6:1 mix ratio. 77165 is designed to produce a 5°-15° gloss level. 77165 sprays easily and dries quickly.



## Surface Preparation

Allow basecoats sufficient dry times.



## Mixing Directions

Mix six (6) parts 77165 Flat Urethane Clearcoat with one (1) part 7102 Medium Activator.



## Application

Apply 2 even wet coats allowing first coat to completely flash to a dull appearance.

## Spray Gun Setup

HVLP/LVLP - Fluid Tip Size	1.3 mm - 1.5 mm
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## Air Pressures

Refer to spray gun manufacturer's recommendations for regulatory compliance.



## Bake Times

Not Recommended.



## Dry Times

Air Dry @ 77°F (25°C).

Flash Time	Until surface is completely dull
To Deliver	16-24 hours

**Note:** 77165 cannot be polished.



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### Pot Life

Sprayable 30-60 minutes.

*\*NOTE:* Pot life will shorten as temperatures increase. High Teck™ products are not recommended for use in temperatures below 65°F



### Fisheye Eliminator

Not Recommended.



### Suitable Substrates

Existing OEM Finishes  
Refinish Basecoats



### Personal Protection

See product SDS



### Technical Data

RTS REGULATORY DATA	6:1	
	LBS./GAL.	g/L
Actual VOC	3.11	373
Regulatory VOC (less water and exempt solvents)	4.40	527
Density	7.84	939
	WT.%	VOL.%
Total Solids Content	27.9	35.6
Total Volatile Content	72.1	64.4
Water	0	0
Exempt Compound Content	24.7	29.4
Coating Category	Clearcoat	

### SEE SDS AND PRODUCT LABELS FOR ADDITIONAL SAFETY INFORMATION.

**NOTE:** High Teck products are not recommended for use in temperatures below 65°F. Using High Teck products below these temperatures will affect dry times and product performance characteristics. Check with all State, local and National rules for compliance before use.