



Description

77400C- 1 / 4 2.1 VOC HS ACRYLIC LACQUER PRIMER (GRAY)

**Insert
Product
Image Here**

77400C HS Acrylic Lacquer Primer is a high quality one component primer surfacer that is fast drying, easy sanding and is 2.1lbs/gal VOC compliant. 77400C provides great value for many applications.



Surface Preparation

Galvanized steel, bare metal and aluminum are required to be properly cleaned, sanded and treated prior to applying any primer surfacer. To obtain maximum performance always treat bare metal with a quality metal conditioning system.



Mixing Directions

Mix One (1) part 77400C 2.1 VOC HS Acrylic Lacquer Primer with one (1) part Low VOC Reducer.



Application

Apply 1-3 wet coats, allowing a 5-10 minute flash between coats at 77°F.



Bake Times

Not Recommended.



Dry Times

Air Dry @ 77° F

TO FLASH	5-10 MINUTES
TO SAND TO	30 MINUTES
TOPCOAT	30 MINUTES



Recoating

30 minutes.



2.1 VOC HS Acrylic Lacquer Primer (Gray)



Pot Life
Indefinite.



Fish Eye
Not recommended.



Suitable Substrates

Treated Steel*, Fiberglass, Cured Body Filler, Treated Aluminum, OEM Enamels, OEM Lacquers, Refinish Lacquers, Refinish Enamels, Metal Etches.

Note: *Steel must be treated with an Etching Primer or Metal Etch.



Personal Protection
See product SDS.



Technical Data

V.O.C. as Delivered:	Regulatory VOC in LBS./GAL.	Regulatory VOC in G./L.	Material VOC in LBS./GAL.	Material VOC in G./L.
77400C	2.1	247	0.6	71
ZERO VOC REDUCER	0.0	0	0.0	0

SEE SDS AND PRODUCT LABELS FOR ADDITIONAL SAFETY INFORMATION.

NOTE: High Teck products are not recommended for use in temperatures below 65°F. Using High Teck products below these temperatures will effect dry times and product performance characteristics. Check with all State, local and National rules for compliance before use.