



### Description

77401-1 / 4 2.1 VOC HS ACRYLIC LACQUER PRIMER (BLACK)

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Product  
Image Here

77401 2.1 VOC Black Acrylic Lacquer Primer provides the refinisher with fast dry times, easy sanding and high-build characteristics. These formulas have been created to deliver superior adhesion & color holdout, and minimal shrinkage.



### Surface Preparation

Galvanized steel, bare metal and aluminum are required to be properly cleaned, sanded and treated prior to applying any primer surfacer. To obtain maximum performance always treat bare metal with a quality metal conditioning system.



### Mixing Directions

Mix One (1) part 77400C 2.1 VOC HS Acrylic Lacquer Primer with one (1) part Low VOC Reducer.



### Application

Apply 1-3 wet coats, allowing a 5-10 minute flash between coats at 77°F.



### Bake Times

Not Recommended.



### Dry Times

Air Dry @ 77° F

TO FLASH	5-10 MINUTES
TO SAND TO	30 MINUTES
TOPCOAT	30 MINUTES



### Recoating

30 minutes at 77°F.



## 2.1 VOC HS Acrylic Lacquer Primer (Black)



### Pot Life

Indefinite.



### Suitable Substrates

Treated Steel\*, Fiberglass, Cured Body Filler, Treated Aluminum, OEM Enamels, OEM Lacquers, Refinish Lacquers, Refinish Enamels, Metal Etches.

Note: \*Steel must be treated with an Etching Primer or Metal Etch.



### Personal Protection

See product SDS.



### Technical Data

Color:	Black
Primer:	1 Part 77401
Acetone:	1 Part
Catalyst:	N/A
Regulatory V.O.C.	2.0 lbs/ gal (236 g/l)
Material V.O.C.	.6 lbs/gal (71 g/l)
Disposal/Safety:	See SDS for this product
Humidity Resistance:	Excellent

### SEE SDS AND PRODUCT LABELS FOR ADDITIONAL SAFETY INFORMATION.

**NOTE:** High Teck products are not recommended for use in temperatures below 65°F. Using High Teck products below these temperatures will affect dry times and product performance characteristics. Check with all State, local and National rules for compliance before use.