



# DTM Self-Etching Primer



## Description

**77414 - DTM Self-Etching Primer - Green**  
**77415 - DTM Self-Etching Primer Reducer**

**Insert  
Product  
Image Here**

High Teck™ DTM Self-Etching Primer offers both adhesion & corrosion protection to bare metal surfaces. 77414 is ideal for spot & panel repairs and can be top coated directly. This primer is chromate-free and 5.05 VOC. Color: Green.



## Surface Preparation

Galvanized steel, bare metal and aluminum are required to be properly cleaned, sanded, and treated prior to applying any primer surfacer. To obtain maximum performance always treat bare metal with a quality metal conditioning system.



## Mixing Directions

Mix One (1) part 77414 with one (1) part 77415.



## Application

Apply 1-3 wet coats, allowing a 5-10 minute flash between coats at 77°F.



## Bake Times

Not Recommended.



## Dry Times

Air Dry @ 77° F

TO FLASH	5-10 MINUTES
TO SAND TO	30 MINUTES
TOPCOAT	30 MINUTES



## Suitable Substrates

Steel, Fiberglass, Galvanized Steel, Cured Body Filler, Aluminum and OEM Enamels.

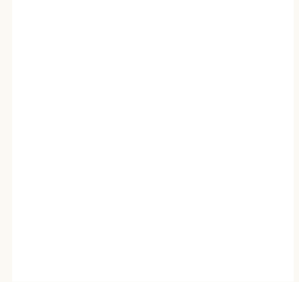


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## Personal Protection

See product SDS.



## Technical Data

Color:	Green
VOC- Total:	605 g/L - 5.05 lb/gal
VOC- Less exempt:	605 g/L - 5.05 lb/gal
Volume Solids:	11% (Mixed)
Film Build Full Wet Coats:	1 mil
Flash Point:	48.2 °F
Pot-Life:	24 Hours
Theoretical Coverage:	176 sq. ft.

### SEE SDS AND PRODUCT LABELS FOR ADDITIONAL SAFETY INFORMATION.

**NOTE:** High Teck products are not recommended for use in temperatures below 65°F. Using High Teck products below these temperatures will affect dry times and product performance characteristics. Check with all State, local and National rules for compliance before use.