



DTM Self-Etching Primer 77414 – Green

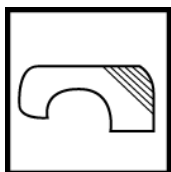
PRODUCT DATA SHEET

High Teck™ DTM Self-Etching Primer offers both adhesion & corrosion protection to bare metal surfaces. 77414 is ideal for spot & panel repairs, and can be top-coated directly. This primer is chromate-free and 5.05 VOC.



PERSONAL PROTECTION

- Read all label directions before use.
- Wear a NIOSH approved dust particulate mask when sanding.
- Refer to MSDS for specific information.
- Wear positive-air respirator when mixing and applying.
- Wear safety goggles, coveralls, and latex gloves when using this product.



SUITABLE SUBSTRATES

Steel, Fiberglass, Galvanized Steel, Cured Body Filler, Aluminum and OEM Enamels.



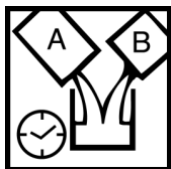
SURFACE PREPARATION

Bare Substrates:

1. Solvent clean thoroughly with High Teck™ Wax & Grease remover. Wipe dry with clean cloth.

Prepainted Substrates:

1. Wash surfaces thoroughly with mild detergent and water. Rinse well and wipe dry with clean cloth.
2. Solvent clean thoroughly with High Teck™ Wax & Grease remover. Wipe dry with clean cloth.
3. Grind off paint and remove all rust. Fill as needed using body filler. Allow body filler to dry and shape as needed.
4. Sand repair area and featheredge using 80, 180, 280 and finish with 320 grit sandpaper.



MIXING



1 Part
77414
Primer

+



1 Part
77415
Reducer

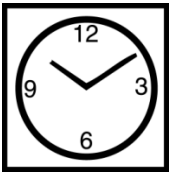


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APPLICATION

1. Spray at 8-9 psi at the cap for HVLP or 30-35 psi for conventional guns.
2. Apply 2-3 medium wet coats, allowing 2-3 minutes flash time between coats.
3. Final dry film thickness should be a minimum of 1.0 mil.



DRYING

- May be recoated in 30 minutes.
- If sanding is desired, FP301 may be sanded in 60 minutes.
- Do not wet sand.
- Scuff sand with 320 grit or finer sandpaper after 24 hours. Repriming is not required.



TECHNICAL DATA

- Pot life: 1 day
- Theoretical coverage: 213 square feet/gal @ 1 mil dry