

# Product Features & Application

# **High Teck Products**

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**Product:** HIT 9981Professional Rubberized Undercoating (Black)

**Product:** HIT 9981C Professional Rubberized Undercoating (Black)



Touch Dry 30min - 1 hr

**Product Description**: High Teck's Pro Rubberized Undercoating is a high quality surface protectant, creating a hard, textured surface for automotive applications. #9981 is paintable, helps prevent scratches & chipping, and inhibits rust. #9981C is also fast drying and VOC compliant.

#### **Features:**

- Easily applied direct from the aerosol can
- Fast drying with good build-up and texture
- \$100% rubber (no asphalt to bleed through)
- &No odor when dry
- ♠OEM appearance and texture
- Paintable

### **Specifications**

All specs below are based at 72F with less than 50% humidity. Average film build of 5 mils dry:

- ▲ Touch dry and paintable 30 min 1 hr
- Full cure 2-4 hours depending on temperature, humidity, air flow and total film build. Thicker film build will require additional time.
- 🛕 Paint time: 1 hr
- Flash time: 5-15 min between coats
- Recommended thickness: Min 3-5 mils dry. Average 3-10 mils dry. Thicker coatings will require additional flash and dry/paint times
- Corrosion resistance: minimum of 500 hours ASTM B-117
- Service temp -30F to 165F. Max temp 180F short periods of time

Air flow, Temperature, Humidity and film thickness will vary above times.

## **Surface Preparation**

- 1. Remove all loose paint, rust and dirt from areas to be undercoated with wire brush.
- 2. Clean the area to be sprayed with a high quality wax & grease remover
- 3. Rusted metal removed, sanded and primed with appropriate metal primer.
- 4. Lightly scuff bare metal areas that are to be treated. **Application Instructions**
- 1. Shake can vigorously for at least 3 minutes. Shake aerosol until mixing ball breaks free
- 2. If application is in a tight area or if overspray is a concern, use an extention tube
- 3. Hold can so nozzle is 18-24 inches from area, using even, short strokes until the desired coverage or film build is achieved.
- 4. Apply 2 or 3 even coats for full coverage
- 5. Allow each coat to flash off for 5-15 minutes between

7. For many applications no further refinishing is necessary

Allow a minimum of 1 hour at 72F dry time before painting. See paint specs for more detail.

Note: Avoid applying any materials on or near catalytic converters or mufflers due to extreme heat.

In the event the SDS (Safety Data Sheet) on this product is not in your files, you can request one from High Teck Products Regulatory Compliance at 1-877-900-8325 or email Info@HighTeckProducts.com.

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