



HIGH GLOSS UNIVERSAL CLEAR COAT (4:1)

Description	High Teck European E9000 High Gloss Universal Clear is a high gloss, fast drying clear for overall, spot and panel refinishing.
Health and Safety Statement	<p>FOR PROFESSIONAL USE ONLY. Read full instructions before use.</p> <p>IMPORTANT: This product contains hazardous materials and therefore appropriate personal protective equipment should always be used. Please refer to the label and consult the material safety data sheet for full handling instructions and personal protection information. These are available via your local stockist.</p> <p>The supplier disclaims any liability where the user does not wear the recommended personal protective equipment.</p>
Surface preparation	<p><u>Step 1:</u> Degrease with wax & grease remover, allow to dry.</p> <p><u>Step 2:</u> Abrade the surface Original cured paint: Wet sand P800-1000 or Dry sand P600-800.</p> <p><u>Step 3:</u> Degrease with wax and grease remover as per Step 1 above.</p> <p><u>Step 4:</u> remove all dust/dirt particles with a tack rag.</p>
VOC Information	<p>Regulatory VOC: 4.9 lbs/gal or 585 g/l</p> <p>Material VOC: 4.0 lbs/gal or 481 g/l</p>

TECHNICAL INFORMATION

Mixing Ratio:	CLEAR COAT : HARDENER 4:1
Spray Gun	HVLP Gravity gun
Spray Gun Tip size	1.3mm to 1.6mm
Viscosity Zahn #2.	19 - 22 secs
Air Pressure	28 psi at the gun
Coats	2 to 3 wet coats
Film Build	1,000 - 1,500 microns
Flash Off Time	5 - 10 mins
Tack Free Time	<20 mins
Through Dry Time (Air)	4 - 6 hours
Through Dry Time (@ 140°F)	30 mins
Through Dry Time (I.R.)	15 mins
Time to Polish	Minimum 5 hours
Recoat Window	Up to 8 hours then sanding required.
Tape Time	Overnight
Pot-Life	6 - 8 hours
Mixed Solids	33%

TEMPERATURE RANGE FOR HARDENERS

Temp °F	50°	60°	70°	80°	90°	100°
Hardener Speed:						
FAST - 2000						
MEDIUM - 2100						
SLOW - 2200						
EXTRA SLOW - 2300						

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