

7000 Multi-Purpose Clearcoat is a general purpose economy clearcoat for the automotive refinishing, as well as truck and mobile equipment.

DESCRIPTION

7000-1 - MULTI-PURPOSE CLEARCOAT

7005-4 - MULTI-PURPOSE CLEARCOAT ACTIVATOR - FAST

60° - 70°F

7006-4 - MULTI-PURPOSE CLEARCOAT ACTIVATOR - MEDIUM

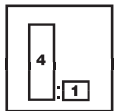
70° - 80°F

7007-4 - MULTI-PURPOSE CLEARCOAT ACTIVATOR - SLOW

80° - 90°F

BASECOAT

Apply basecoat per manufacturer's mixing and applications instructions. Allow sufficient flash times before applying 7000. Inadequate flash time will affect the performance of the clear.



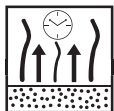
MIXING RATIO (4:1)

7000 **TO** 7005/7006/7007
4 Parts 1 Part



APPLICATION

Apply 2-3 single flowing coats at 40-50 psi or (6-10 psi when using HVLP at the gun), allowing a 10-15 minute flash between coats.



DRY TIMES AT 77° F

DUST FREE	15-30 MINUTES
TACK FREE	15-30 MINUTES
TO SAND	2+ HOURS
TO DELIVER	2+ HOURS



FORCE DRYING AT 140° F

FLASH TIME @ 77° 15 MINUTES
BAKE TIME @ 140° F 30 MINUTES

Allow a one to two hour cool-down time before wet sanding or buffing after force drying.



RECOATING

7000 may be recoated after a 2+ hour dry at 77° F, or upon cool down after force drying at 140° F for 40 minutes





POT LIFE

Pot life will be about 6 hours at 77° F.



FISH EYE

The use of fish eye eliminator is strongly discouraged.

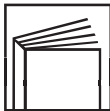
PAINTING FLEXIBLE PARTS

Not Required.



EQUIPMENT CLEAN-UP

Clean equipment immediately after use with gun wash or a high quality lacquer thinner.



TECHNICAL DATA

Mixing Ratio: 4:1

Viscosity (RTS): 16 - 18 seconds #2 Zahn

Weight Solids 32.21%

Volume Solids: 25.59%

Film Build: 1.0 - 1.5 mils per full wet coat

Coverage: 393 sq. ft. per gallon @ 1 dry mil

V.O.C. as Delivered:	Regulatory VOC in LBS./GAL.	Regulatory VOC in G./L.	Material VOC in LBS./GAL.	Material VOC in G./L.
7000	4.4	522	2.8	331
7005	4.8	569	4.8	469
7006	4.8	570	4.8	570
7007	4.3	521	4.3	521
V.O.C. (RTS):				
7000/7005	4.4	531	2.8	336
7000/7006	4.4	531	2.8	336
7000/7007	4.3	516	2.7	326

Disposal/Safety: See SDS for this product

Humidity Resistance: Excellent

Salt Spray Resistance: Excellent

NOTE: Products are not recommended for use in temperatures below 60° F. Use below these temperatures will effect dry times and performance. FOR INDUSTRY USE ONLY

Read SDS Before Use

The contents of the package must be blended with other components before the product can be used. Any mixture of components will have hazards of all components. Before opening the packages, read all warning labels. Follow all precautions.

The material is designed for application only by professionally trained personnel using proper equipment under controlled conditions, and is not intended for sale to the general public.

SEE SDS AND PRODUCT LABELS FOR ADDITIONAL SAFETY INFORMATION.