

7100 High Gloss Universal Clear is a medium solid 4.4 VOC clear. 7100 is fast drying, high gloss, user friendly product ideal for overall, spot & refinishing.

DESCRIPTION

7100-1 / 4 - HIGH GLOSS UNIVERSAL CLEAR

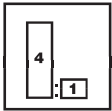
7101-4 / 16 - HIGH GLOSS UNIVERSAL CLEAR ACTIVATOR - FAST 60° - 70°F

7102-4 / 16 - HIGH GLOSS UNIVERSAL CLEAR ACTIVATOR - MEDIUM 70° - 80°F

7103-4 / 16 - HIGH GLOSS UNIVERSAL CLEAR ACTIVATOR - SLOW 80° - 90°F

BASECOAT

Apply basecoat per manufacturer's mixing and applications instructions. Allow sufficient flash times before applying 7100. Inadequate flash time will affect the performance of the clear.



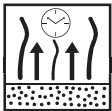
MIXING RATIO (4:1)

7100 **TO** 7101/7102/7103
4 Parts 1 Part



APPLICATION

Apply 2-3 full wet coats at 40-50 psi or (6-10 psi when using HVLP at the gun), allowing a 10-15 minute flash between coats.



DRY TIMES AT 77° F

DUST FREE
TACK FREE
TO SAND
TO DELIVER

7102/7103

15 MINUTES
15 MINUTES
16-24 HOURS
16-24 HOURS

7101

10 MINUTES
10 MINUTES
8-10 HOURS
8-10 HOURS



FORCE DRYING AT 140° F

FLASH TIME @ 77° 15 MINUTES
BAKE TIME @ 140° F 30 MINUTES

Allow a one to two hour cool-down time before wet sanding or buffing after force drying.



RECOATING

7100 may be recoated after a 16 Hour dry at 77° F, or upon cool down after force drying at 140° F for 30 minutes.





POT LIFE

Pot life with 7101 will be about 4 - 5 hours at 77° F. When using 7102 or 7103 the pot life will be 8 - 10 hours at 77° F.



FISH EYE

The use of fish eye eliminator is strongly discouraged.

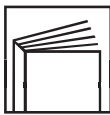
PAINTING FLEXIBLE PARTS

A flexible additive may be needed when painting certain flexible parts. Follow manufacturers recommendations.



EQUIPMENT CLEAN-UP

Clean equipment immediately after use with gun wash or a high quality lacquer thinner.



TECHNICAL DATA

Mixing Ratio: 4:1
Viscosity (RTS): 17 - 19 seconds #2 Zahn
Weight Solids 37.77%
Volume Solids: 30.62%
Film Build: 0.8 - 1.0 mils per full wet coat
Coverage: 465 sq. ft. per gallon @ 1 dry mil

V.O.C. as Delivered:	Regulatory VOC in LBS./GAL.	Regulatory VOC in G./L.	Material VOC in LBS./GAL.	Material VOC in G./L.
7100	4.6	546	3.4	404
7101	3.9	470	3.9	470
7102	3.9	470	3.9	470
7103	3.7	444	3.7	444
V.O.C. (RTS):				
7100/7101	4.4	527	2.8	337
7100/7102	4.4	527	3.5	417
7100/7103	4.3	521	3.4	412

Disposal/Safety: See SDS for this product

Humidity Resistance: Excellent

Salt Spray Resistance: Excellent

NOTE: Products are not recommended for use in temperatures below 60° F. Use below these temperatures will effect dry times and performance. FOR INDUSTRY USE ONLY

Read SDS Before Use

The contents of the package must be blended with other components before the product can be used. Any mixture of components will have hazards of all components. Before opening the packages, read all warning labels. Follow all precautions.

The material is designed for application only by professionally trained personnel using proper equipment under controlled conditions, and is not intended for sale to the general public.

SEE SDS AND PRODUCT LABELS FOR ADDITIONAL SAFETY INFORMATION.