

7115 Express Speed Clear Clearcoat is designed to provide the shortest cycle times for maximum efficiency. 7115 flows out to a smooth, durable finish with excellent gloss. Intended for spot, small and 1 panel jobs. Dries dust free in 5 to 10 minutes.



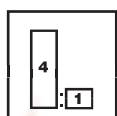
**DESCRIPTION**

**7115 - EXPRESS SPEED CLEAR**

**7116 - EXPRESS SPEED CLEAR ACTIVATOR - MEDIUM**

**BASECOAT**

Apply basecoat per manufacturer's mixing and application instructions. Allow sufficient flash times before applying 7115. Inadequate flash time will affect the performance of the clear.



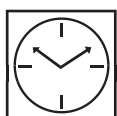
**MIXING RATIO (4:1)**

7115 TO 7116  
4 Parts TO 1 Part



**APPLICATION**

Apply 2 wet coats at 40-50 psi or (6-10 psi when using HVLP at the gun), **NO** flash between coats.



**DRY TIMES AT 77° F**

DUST FREE	<b>7116</b>	5 - 10 MINUTES
TACK FREE		10 - 15 MINUTES
TO BUFF (1 COAT)		30 MINUTES
(2 COATS)		45 MINUTES
(3 COATS)		60 MINUTES

Technique, temperature & humidity may affect buff times.



**FORCE DRYING AT 140° F**

FLASH TIME @ 77° F	5 MINUTES
BAKE TIME @ 140° F	20 MINUTES

Allow a one to two hour cool-down time before wet sanding or buffing after force drying.





## **RECOATING**

7115 may be recoated after a 16 hour dry at 77° F, or upon cool down after force drying at 140° F for 20 minutes.



## **POT LIFE**

Pot life will be about 1 - 2 hours at 77° F.



## **FISH EYE**

The use of fish eye eliminator is strongly discouraged.

## **PAINTING FLEXIBLE PARTS**

A flexible additive may be needed when painting certain flexible parts. Follow manufacturers recommendations.



## **EQUIPMENT CLEAN-UP**

Clean equipment immediately after use with gun wash or a high quality lacquer thinner.



## **TECHNICAL DATA**

Mixing Ratio:	4:1
Viscosity (RTS):	18 - 20 seconds #2 Zahn
Weight Solids	31.11%
Volume Solids (RTS):	31.60%
Film Build:	1.0 - 1.5 mils per full wet coat
Coverage:	506 sq. ft. per gallon @ 1 dry mil

V.O.C. as Delivered:	Regulatory VOC in LBS./GAL.	Regulatory VOC in G./L.	Material VOC in LBS./GAL.	Material VOC in G./L.
7115	4.5	534	3.2	387
7116	3.5	422	3.5	422
V.O.C. (RTS):				
7115/7116	4.2	506	3.6	394

Disposal/Safety:	See MSDS for this product
Humidity Resistance:	Excellent
Salt Spray Resistance:	Excellent

**NOTE: Products are not recommended for use in temperatures below 60° F. Use below these temperatures will effect dry times and performance. FOR INDUSTRY USE ONLY**

### **Read MSDS Before Use**

The contents of the package must be blended with other components before the product can be used. Any mixture of components will have hazards of all components. Before opening the packages, read all warning labels. Follow all precautions. The material is designed for application only by professionally trained personnel using proper equipment under controlled conditions, and is not intended for sale to the general public.

**SEE MSDS AND PRODUCT LABELS FOR ADDITIONAL SAFETY INFORMATION.**