

7320 Gray and 7325 Buff 2K High Build Urethane Primer Surfacers are formulated for a wide range of applications. These primers will provide quick and easy sanding with exceptional holdout and fast firm build essential to today's advanced finishes.



**DESCRIPTION**

**7320 - 2K HIGH BUILD URETHANE PRIMER SURFACER - GRAY**

**7325 - 2K HIGH BUILD URETHANE PRIMER SURFACER - BUFF**

**7324 - 2K HIGH BUILD URETHANE PRIMER SURFACER ACTIVATOR**

**SURFACE PREP**

1. Wash area thoroughly with soap and water to remove contaminants that solvent based cleaners cannot remove effectively.
2. Clean repair area with a wax and grease remover.
3. Completely sand surface with 180-220 grit paper and re-clean with a pre-paint cleaner.
4. For maximum adhesion and corrosion resistance, treat bare metal with a quality metal conditioning system or primer.



**MIXING RATIO (4:1)**

7320/7325      **TO**      7324  
4 Parts                              1 Part



**APPLICATION**

Apply 2-3 wet coats at 40-50 psi or (5-10 psi when using HVLP at the gun), allowing a 10-15 minute flash between coats. High Teck recommends a final blocking with 600 grit or finer paper before topcoating. For maximum performance, seal 7320/7325 before topcoating. **NOTE:** Film thickness, flash times and temperatures may effect sanding times.



**DRY TIMES AT 77° F**

FLASH	10-15 MINUTES
TO SAND	2-4 HOURS
TO TOPCOAT	2-4 HOURS



**FORCE DRYING AT 140° F**

FLASH TIME @ 77° F	15 MINUTES
BAKE TIME @ 140° F	20 MINUTES



**RECOATING**

7320/7325 may be recoated after a 30 minute dry at 77° F, or upon cool down after force drying at 140° F for 20 minutes. After 8 hours dry time 7320/7325 must be sanded before topcoating.





### **POT LIFE**

Pot life will be 1 1/2 - 2 hours at 77° F.



### **FISH EYE**

Do not use fish eye eliminator in this product.

### **PAINTING FLEXIBLE PARTS**

A flexible additive may be needed when painting certain flexible parts. Follow manufacturers recommendations.



### **EQUIPMENT CLEAN-UP**

Clean equipment immediately after use with gun wash or a high quality lacquer thinner.



### **TECHNICAL DATA**

Mixing Ratio: 4:1  
 Viscosity (RTS): 18 - 22 seconds #2 Zahn  
 Weight Solids (RTS): 54.51% - 58.53%  
 Volume Solids (RTS): 34.08% - 37.90%  
 Film Build: 1.0 - 1.5 mils per full wet coat  
 Coverage: 537 - 571 sq. ft. per gallon @ 1 dry mil

V.O.C. as Delivered:	Regulatory VOC in LBS./GAL.	Regulatory VOC in G./L.	Material VOC in LBS./GAL.	Material VOC in G./L.
7320	4.4	531	4.4	530
7325	4.1	488	4.1	488
7324	6.2	738	6.2	738
V.O.C. (RTS):				
7320/7324	4.8	572	4.8	572
7325/7324	4.5	538	4.5	538

Disposal/Safety: See MSDS for this product  
 Humidity Resistance: Excellent  
 Salt Spray Resistance: Excellent

**NOTE: Products are not recommended for use in temperatures below 60° F. Use below these temperatures will effect dry times and performance. FOR INDUSTRY USE ONLY**

**Read MSDS Before Use**

The contents of the package must be blended with other components before the product can be used. Any mixture of components will have hazards of all components. Before opening the packages, read all warning labels. Follow all precautions.

The material is designed for application only by professionally trained personnel using proper equipment under controlled conditions, and is not intended for sale to the general public.

**SEE MSDS AND PRODUCT LABELS FOR ADDITIONAL SAFETY INFORMATION.**